

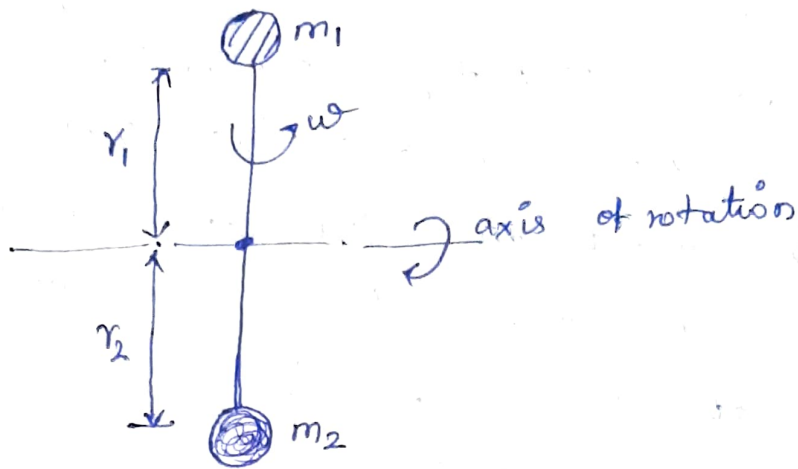
## Balancing of Rotating Masses:-

A Mass is attached to a rotating shaft, it exerts some centrifugal force, whose effect is to bend the shaft and to produce vibrations in it. In order to prevent the effect of centrifugal force, another mass is attached to the opposite site of the shaft, at such a position so as to balance the effect of the centrifugal force of the first mass, is called balancing of rotating masses.

### Important Cases:-

- ① Balancing of a single rotating mass by a single mass rotating in the same plane.
- ② Balancing of a single rotating mass by two masses rotating in different planes.
- ③ Balancing of different masses rotating in ~~different~~ the ~~planes~~ same plane.
- ④ Balancing of different masses rotating in different planes.

(v) Balancing of a single rotating mass by a single mass rotating in the same plane



centrifugal force due to first mass,  $F_{c1} = m_1 \omega^2 r_1$

centrifugal force due to second mass,  $F_{c2} = m_2 \omega^2 r_2$

Hence  $F_{c1} = F_{c2}$

$$m_1 \omega^2 r_1 = m_2 \omega^2 r_2$$

same speed,  $\omega_1 = \omega_2$

$$\therefore \boxed{m_1 r_1 = m_2 r_2}$$

$m_1$  → Rotating mass.

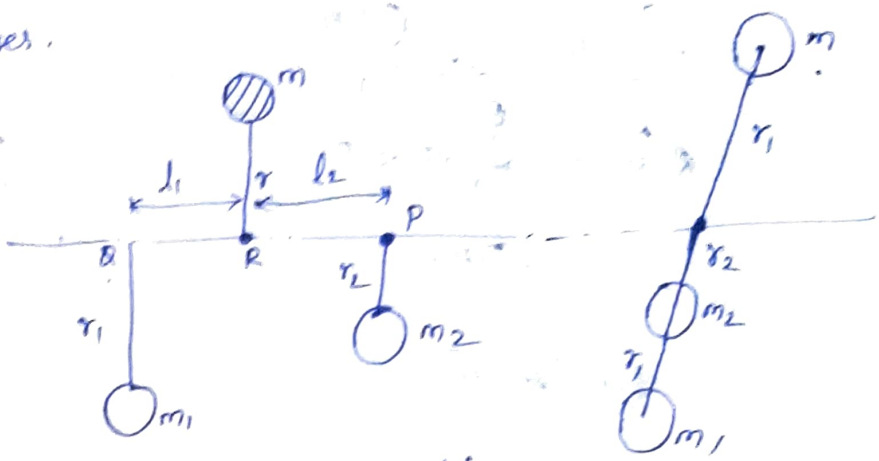
$r_1$  → Radius of rotation of mass  $m_1$ .

$m_2$  → Balancing mass.

$r_2$  → Radius of rotation of mass  $m_2$ .

(2) Balancing of a single rotating mass By Two Mass rotating in different planes.

(i) when the plane of the ~~disturb~~ disturbing mass lies in b/w the planes of the two balancing masses.



Here Net dynamic force <sup>(or) Net force</sup> acting on the shaft is equal to zero. [~~is~~]

$$F_c = F_{c1} + F_{c2}$$

$$m \omega^2 r = m_1 \omega_1^2 r_1 + m_2 \omega_2^2 r_2$$

Here,  $\omega_1 = \omega_2 = \omega$

$$m \cancel{\omega}^2 r = \cancel{\omega}^2 [m_1 r_1 + m_2 r_2]$$

$$m r = m_1 r_1 + m_2 r_2$$

Length,  $l = l_1 + l_2$

Take Moment about P,

$$F_c \times l_2 = F_{c1} [l_1 + l_2]$$

$$F_c l_2 = F_{c1} l$$

$$m \cancel{\omega}^2 r l_2 = m_1 \cancel{\omega}^2 r_1 l$$

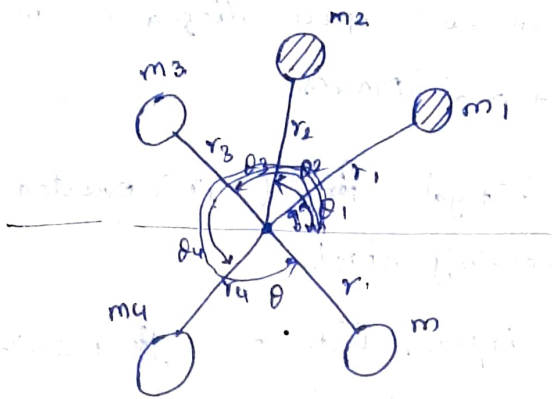
$$m_1 r_1 = m r \left[ \frac{l_2}{l} \right]$$

Similarly take moment about Q

$$F_c l_1 = F_{c2} l$$

$$m_2 r_2 = m r \left[ \frac{l_1}{l} \right]$$

(3) Balancing of several masses Rotating in the same plane (3)



(i) Analytical Method

Sum of Horizontal components-

$$\sum H = m_1 r_1 \cos \theta_1 + m_2 r_2 \cos \theta_2 + m_3 r_3 \cos \theta_3 + m_4 r_4 \cos \theta_4$$

Sum of vertical components

$$\sum V = m_1 r_1 \sin \theta_1 + m_2 r_2 \sin \theta_2 + m_3 r_3 \sin \theta_3 + m_4 r_4 \sin \theta_4$$

Magnitude of the Resultant force.

$$F_c = \sqrt{\sum H^2 + \sum V^2}$$

" $\theta$ " in angle, which the resultant force makes with the horizontal"

$$\tan \theta = \frac{\sum V}{\sum H}$$

$$\theta = \tan^{-1} \left[ \frac{\sum V}{\sum H} \right]$$

Here  $F_c = m_b r$

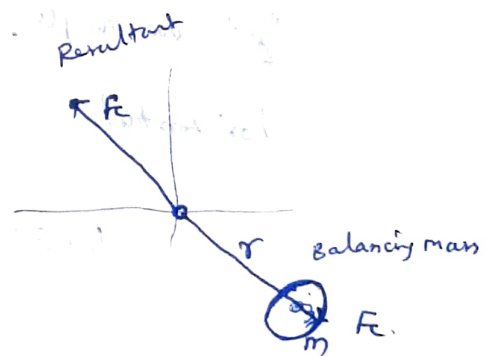
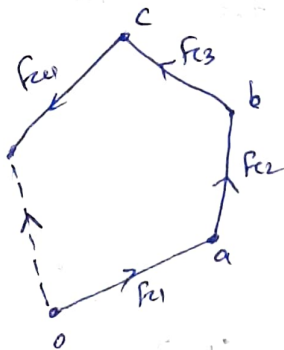
$m \rightarrow$  Balancing Mass.

$r \rightarrow$  Radius of rotation.

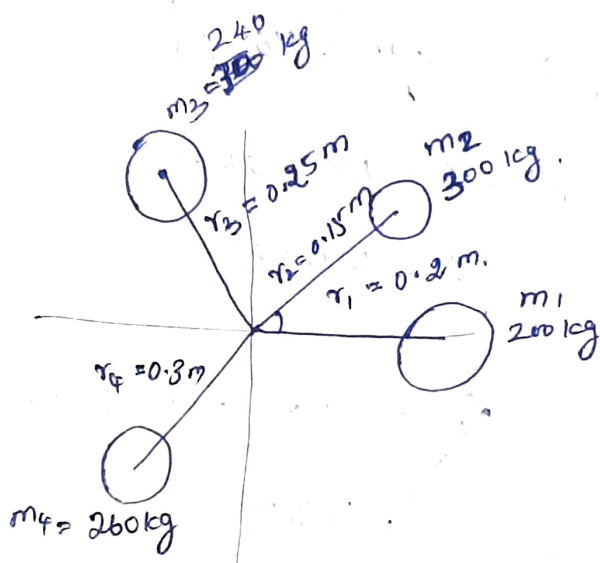
The balancing force is then equal to the resultant force, but in opposite direction.

## 2) Graphical method

- (i) ~~First~~ of all, Draw the space diagram with the positions of the several Masses.
  - (ii) Find out the centrifugal force ( $m_i r_i$ ) exerted by each mass on the rotating shaft.
  - (iii) Draw the vector diagrams with the ~~force~~ centrifugal force in magnitude and direction.
  - (iv) As per polygon law of forces, the closing side represents the resultant force in magnitude and direction.
  - (v) The balancing force is, then equal to the resultant force but in opposite direction.
- (vi) ~~Find~~  $\Sigma m_i r_i = m_1 r_1 + m_2 r_2 + m_3 r_3 + m_4 r_4$ , Find out the magnitude of the balancing mass at the given radius.



- ④ Four masses  $m_1, m_2, m_3$  &  $m_4$  are 200 kg, 300 kg, 240 kg and 260 kg respectively. The corresponding radius of rotation are 0.2 m, 0.15 m, 0.25 m and 0.3 m respectively. and the angles b/w successive masses are  $45^\circ, 75^\circ$ , and  $135^\circ$ . Find the position and magnitude of the balance mass required, if its radius of rotation is 0.2 m.



$$\begin{aligned} \theta_1 &= 0^\circ \\ \theta_2 &= 45^\circ \\ \theta_3 &= 120^\circ \\ \theta_4 &= 255^\circ \end{aligned}$$

$$m_1 r_1 = 200 \times 0.2 = 40 \text{ kg m.}$$

$$m_2 r_2 = 300 \times 0.15 = 45 \text{ kg m}$$

$$m_3 r_3 = 240 \times 0.25 = 60 \text{ kg m}$$

$$m_4 r_4 = 260 \times 0.3 = 78 \text{ kg m.}$$

Analytical Method

$$\sum H = m_1 r_1 \cos \theta_1 + m_2 r_2 \cos \theta_2 + m_3 r_3 \cos \theta_3 + m_4 r_4 \cos \theta_4$$

$$= 40 \cos 0 + 45 \cos 45 + 60 \cos 120 + 78 \cos 255$$

$$= \underline{\underline{21.6 \text{ kg m}}}$$

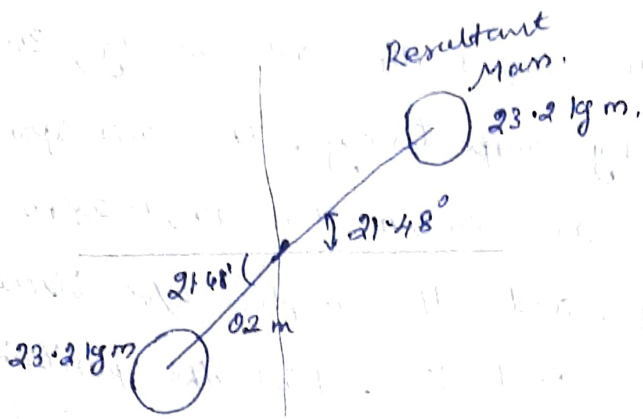
$$\sum V = m_1 r_1 \sin \theta_1 + m_2 r_2 \sin \theta_2 + m_3 r_3 \sin \theta_3 + m_4 r_4 \sin \theta_4$$

$$= 40 \sin 0 + 45 \sin 45 + 60 \sin 120 + 78 \sin 255$$

$$= \underline{\underline{8.5 \text{ kg m}}}$$

$$\text{Resultant force, } R = \sqrt{\sum H^2 + \sum V^2} = \underline{\underline{23.2 \text{ kg m}}}$$

$$\text{angle, } \theta = \tan^{-1} \left[ \frac{\sum V}{\sum H} \right] = \underline{\underline{21.48^\circ}}$$



Balancing Mass

$$R = m r = 23.2 \text{ kg m.}$$

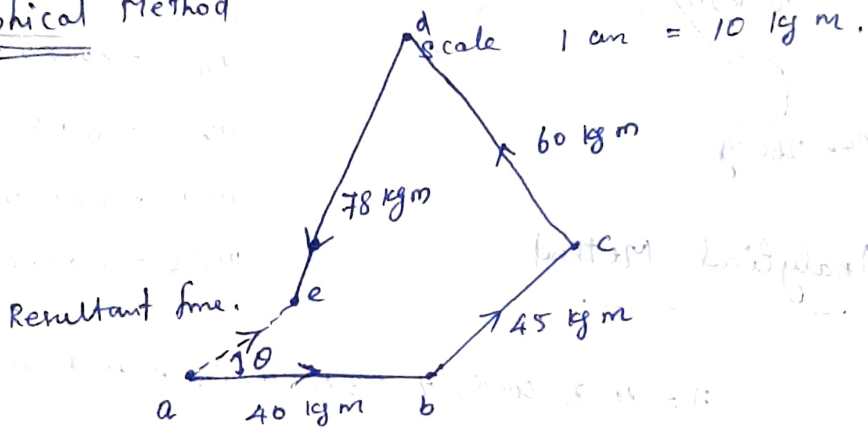
$$m [0.2] = 23.2$$

Balancing Mass ;  $m = 116 \text{ kg}$

angle,  $\theta = 180^\circ + 21.48^\circ$

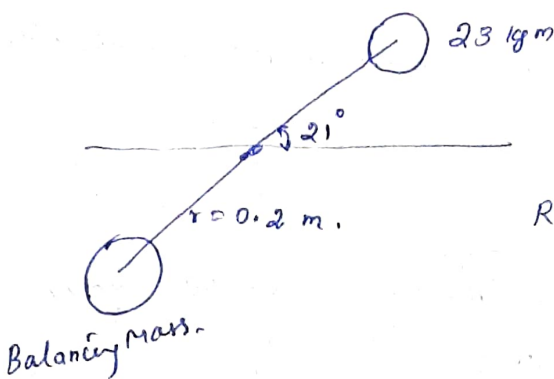
$$\theta = 201.48^\circ$$

(2) Graphical Method



$ae = 2.3 \text{ cm}$ , Resultant line,  $R = 2.3 \times 10 = 23 \text{ kg m.}$

$$\theta = 21^\circ$$



$$R = m r = 23$$

$$m = 115 \text{ kg}$$

$$\theta = 180 + 21 = 201^\circ$$

# Flywheel

①

→ A flywheel used in machines serves as a reservoir, which stores energy during the periods, when the supply of energy is more than the requirement, and releases it during the periods when the requirement of energy is more than the supply.

## Coefficient of fluctuation of speed

The difference b/w the maximum and minimum speeds during a cycle is called the maximum fluctuation of speed.

The ratio of the maximum fluctuation of speed to the mean speed is called coeff of fluctuation of speed.

$N_1 \rightarrow$  Max speed

$N_2 \rightarrow$  Min speed.

$$\text{Max fluctuation of speed} = N_1 - N_2$$

$$\text{Mean speed} = \frac{N_1 + N_2}{2}$$

$$\begin{aligned} \text{Coeff of fluctuation of speed} &= \frac{(N_1 - N_2)^2}{N_1 + N_2} = \frac{N_1 - N_2}{N} \\ &= \frac{\omega_1 - \omega_2}{\omega} \end{aligned}$$



## Coefficient of steadiness

The reciprocal of the coefficient of fluctuation of speed is known as Coeff of steadiness.

$$m = \frac{1}{C_s} = \frac{N}{N_1 - N_2} = \frac{\omega}{\omega_1 - \omega_2}$$

## Energy stored in flywheel

### Mean kinetic energy of the flywheel

$$E = \frac{1}{2} m v^2 = \frac{1}{2} m \omega^2 r^2 = \frac{1}{2} I \omega^2 = \frac{1}{2} \text{mk}^2 \omega^2$$

Nm or Joule.

$$\text{Fluctuation of Energy, } \Delta E = \frac{1}{2} I \omega_1^2 - \frac{1}{2} I \omega_2^2$$

$$= \frac{1}{2} I [\omega_1^2 - \omega_2^2]$$

$$= \frac{1}{2} I [\omega_1 + \omega_2] [\omega_1 - \omega_2]$$

$$= \frac{1}{2} I [\omega_1 + \omega_2] \left[ \frac{\omega_1 - \omega_2}{\omega} \right] \times \omega$$

$$= \frac{1}{2} I \omega^2 C_s$$

$$= I \omega^2 C_s$$

$\Delta E = 2 E C_s$

in Nm or Joule.

The mass of flywheel of an engine is 6.5 tonnes and the radius of gyration is 1.8 metres. It is found from the turning moment diagram that the fluctuation of energy is 56 kNm. If the mean speed of the engine is 120 rpm. Find the max. and Min speeds.

$m = 6.5 \text{ tonnes} = 6500 \text{ kg}$ ,  $k = 1.8 \text{ m}$ ,  $\Delta E = 56 \text{ kNm} = 56 \times 10^3 \text{ Nm}$

$\frac{N_1 + N_2}{2} = 120 \text{ rpm}$   
 $\Delta E = I \omega^2 C_s$

$56 \times 10^3 = m k^2 \times \left[ \frac{2\pi N}{60} \right]^2 \times \left[ \frac{N_1 - N_2}{N} \right]$

$56 \times 10^3 = 6500 \times 1.8^2 \times \left[ \frac{2 \times \pi \times 120}{60} \right]^2 \times \frac{(N_1 - N_2)}{120}$

$N_1 - N_2 = 2 \text{ rpm}$

$N = \frac{N_1 + N_2}{2} = 120 \text{ rpm}$

$N_1 + N_2 = 240 \text{ rpm}$

Result

$N_1 = 121 \text{ rpm}$   
 $N_2 = 119 \text{ rpm}$

② A horizontal Cross Compound steam engine develops 300 kW at 90 rpm. The coeff of fluctuation of energy as found from the turning moment diagram is to be 0.1 and the fluctuation of speed is to be kept within  $\pm 0.5\%$  of the mean speed. Find the weight of the flywheel required, if the radius of gyration is 2 m.

$$P = 300 \text{ kW} = 300 \times 10^3 \text{ Watt}, \quad N = 90 \text{ rpm}, \quad C_E = 0.1,$$

$$K = 2 \text{ m.}$$

$$\omega = \frac{2\pi N}{60} = 9.4248 \text{ rad/sec}$$

$$C_s = \frac{\omega_1 - \omega_2}{\omega} = \frac{\omega + 0.5\omega - (\omega - 0.5\omega)}{\omega}$$

$$= \frac{\cancel{\omega} + 0.5\omega - \cancel{\omega} + 0.5\omega}{\omega} = \frac{0.01\omega}{\omega}$$

$$C_s = 0.01$$

$$\text{power, } P = \frac{2\pi NT}{60} =$$

D The turning moment diagram for a multicylinder engine has been drawn to a scale  $1 \text{ mm} = 600 \text{ Nm}$  vertically and  $1 \text{ mm} = 3^\circ$  horizontally. The intercepted areas between the output torque curve and the mean resistance line, taken in order from mean, are as follows :-

$+52, -124, +92, -140, +85, -72$  &  $+107 \text{ mm}^2$

when the engine is running at a speed of  $600 \text{ rpm}$ . If the total fluctuation of speed is not to exceed  $\pm 1.5\%$  of the mean. Find the necessary mass of the flywheel of radius  $0.5 \text{ m}$ .

$$N = 600 \text{ rpm} \quad (\text{or}) \quad \omega = \frac{2\pi \times 600}{60} = 62.84 \text{ rad/sec}, \quad r = 0.5 \text{ m}$$

$$\omega_1 - \omega_2 = 3\% \omega \Rightarrow \boxed{\omega_1 - \omega_2 = 0.03 \omega}$$

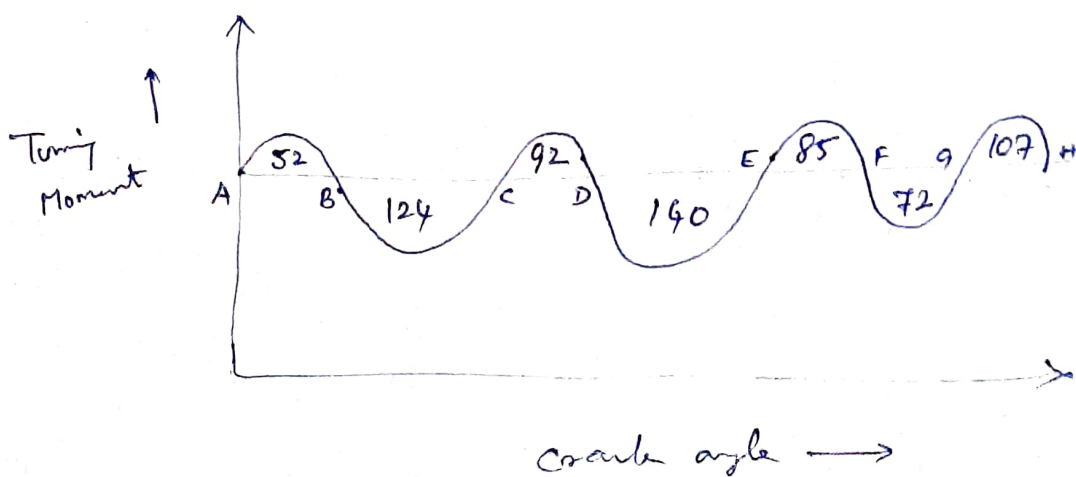
$$C_s = \frac{\omega_1 - \omega_2}{\omega} = \underline{\underline{0.03}}$$

$$1 \text{ mm} = 600 \text{ Nm}$$

$$1 \text{ mm} = 3^\circ = 3 \times \frac{\pi}{180} = \frac{\pi}{60} \text{ rad},$$

$$\text{or } 1 \text{ mm}^2 = 600 \times \frac{\pi}{60}$$

$$= 31.42 \text{ Nm}$$



$$\text{Energy at A} = E$$

$$B = E + 52 \longrightarrow \text{Max Energy}$$

$$C = E + 52 - 124 = E - 72$$

$$D = E - 72 + 92 = E + 20$$

$$E = E + 20 - 140 = E - 120 \longrightarrow \text{Min Energy}$$

$$F = E - 120 + 85 = E - 35$$

$$G = E - 35 - 72 = E - 107$$

$$H = E - 107 + 107 = \underline{E}$$

$$\Delta E = \cancel{E + 52} - \cancel{E + 120}$$

$$= 172 \text{ mm}^2$$

$$= 172 \times 31.42$$

$$\Delta E = \underline{\underline{5404 \text{ Nm}}}$$

$$\Delta E = I \omega^2 C_s$$

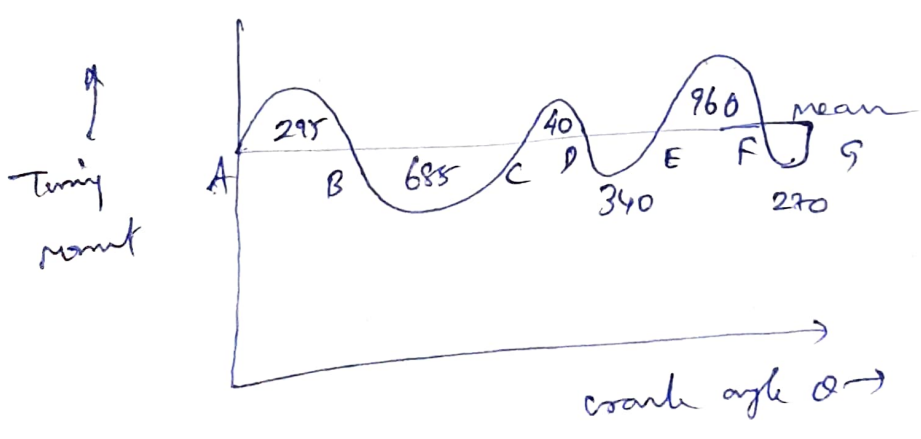
$$5404 = m k^2 \omega^2 C_s$$

$$5404 = m \times 0.5^2 \times 62.84^2 \times 0.03$$

$$m = \underline{\underline{183 \text{ kg}}}$$

③ The turning moment diagram for a petrol engine is drawn to the following scales: Turning moment  $1 \text{ mm} = 5 \text{ Nm}$ ; crank angle  $1 \text{ mm} = 1^\circ$ . The turning moment diagram repeats itself at every half revolution of the engine and the areas above and below the Mean turning moment line taken in order are  $295, 685, 40, 340, 960, 270 \text{ mm}^2$ . The rotating parts are equivalent to a mass of  $36 \text{ kg}$  at a radius of gyration of  $150 \text{ mm}$ . Determine the coeff of fluctuation of speed when the engine runs at ~~1800~~  $1800 \text{ rpm}$ .

$m = 36 \text{ kg}$ ,  $k = 150 \text{ mm} = 0.15 \text{ m}$ ,  $N = 1800 \text{ rpm}$ ,  $\omega = 188.5 \text{ rad/sec}$



Scale  $1 \text{ mm} = 5 \text{ Nm}$

$1 \text{ mm} = 1^\circ = \frac{\pi}{180} \text{ rad}$ .

Area  $\Rightarrow 1 \text{ mm}^2 = 5 \times \frac{\pi}{180} \text{ Nm} = \frac{\pi}{36} \text{ Nm}$

$$\text{Energy at A} = E$$

$$B = E + 295 \longrightarrow \text{Max energy}$$

$$C = E + 295 - 685 = E - 390$$

$$D = E - 390 + 40 = E - 350$$

$$E = E - 350 - 340 = E - 690 \longrightarrow \text{Min Energy}$$

$$F = E - 690 + 960 = E + 270$$

$$G = E + 270 - 270 = E \text{ (Energy at A)}$$

$$\Delta E = \text{Max energy} - \text{Min energy}$$

$$= E + 295 - (E - 690) = \cancel{E} + 295 - \cancel{E} + 690$$

$$\Delta E = 985 \text{ mm}^2$$

$$\Delta E = 985 \times \frac{\pi}{36} = 86 \text{ Nm (or Joule)}$$

$$\Delta E = m k^2 \omega^2 C_s$$

$$86 = 36 \times 0.15^2 \times 188.52^2 \times C_s$$

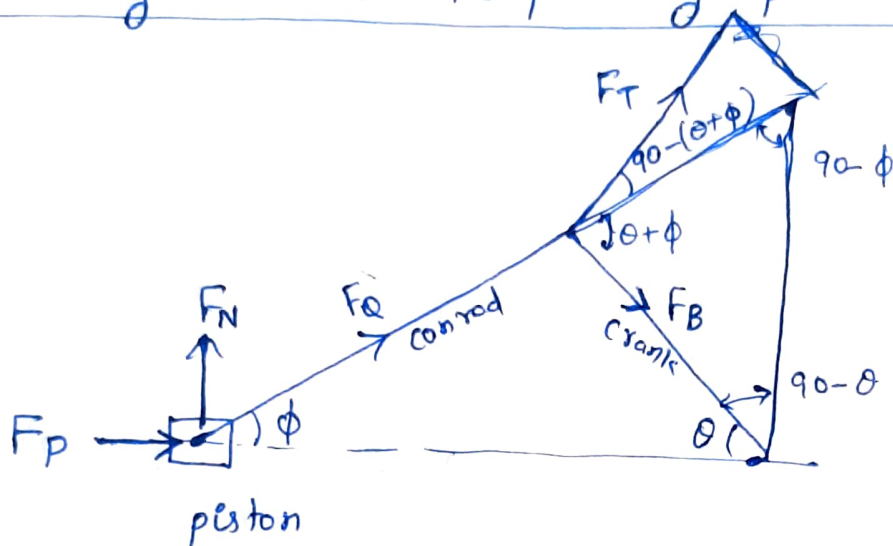
$$C_s = 0.003$$

# Inertia force

→ The inertia force is an imaginary force, which when acts upon a rigid body, brings it in an equilibrium position. It is numerically equal to the accelerating force in magnitude, but opposite in direction.

$$\text{Inertia force} = - \text{Accelerating force} = -ma.$$

## Forces acting on the Reciprocating parts of an Engine:-



Acceleration of the Reciprocating part. (piston)

$$a_R = \omega^2 r \left[ \cos \theta + \frac{\cos 2\theta}{n} \right]$$

Accelerating force (or) Inertia force of the Reciprocating part.

$$F_I = m_R a_R = m_R \omega^2 r \left[ \cos \theta + \frac{\cos 2\theta}{n} \right]$$

∴ piston effort,  $F_p = \text{Net load on the piston} \pm \text{Inertia force}$

$P \rightarrow$  pressure  
 $D \rightarrow$  diameter of piston

$$F_p = \left[ \frac{\pi}{4} D^2 \right] P \pm F_I$$



## Force acting on the Crank

$$F_{\phi} = F_Q \cos \phi$$

$$\boxed{F_Q = \frac{F_P}{\cos \phi}} \Rightarrow F_Q = \frac{F_P}{\sqrt{1 - \frac{\sin^2 \theta}{n^2}}}$$

$$\sin^2 \phi + \cos^2 \phi = 1$$

$$\cos \phi = \sqrt{1 - \sin^2 \phi}$$

$$= \sqrt{1 - \frac{\sin^2 \theta}{n^2}}$$

Trust on the sides of the cylinder wall (or) Reaction on the guide bars.

$$F_N = F_Q \sin \phi = \frac{F_P}{\cos \phi} \times \sin \phi = F_P \times \tan \phi$$

## Crank pin effort

$$F_T = F_Q \sin (\theta + \phi) = \frac{F_P}{\cos \phi} \times \sin (\theta + \phi)$$

$$F_B = F_Q \cos (\theta + \phi) = \frac{F_P}{\cos \phi} \times \cos (\theta + \phi)$$

Crank effort (or) Turning Moment on the crank shaft

$$T = F_T \times r = \frac{F_P}{\cos \phi} \times \sin (\theta + \phi) \cdot r$$

$$= \frac{F_P (\sin \theta \cos \phi + \cos \theta \sin \phi)}{\cos \phi} \times r$$

$$= F_p \left[ \sin \theta + \cos \theta \times \frac{\sin \phi}{\cos \phi} \right] r$$

$$= F_p \left[ \sin \theta + \cos \theta \tan \phi \right] r$$

$$\left( n = \frac{1}{\mu} \right)$$

$$= F_p \left[ \sin \theta + \cos \theta \cdot \frac{\sin \theta}{\sqrt{n^2 - \sin^2 \theta}} \right] r$$

$$1 \sin \phi = r \sin \theta$$

$$\sin \phi = \frac{r}{l} \sin \theta$$

$$\sin \phi = \frac{r \sin \theta}{n}$$

$$T = F_p \cdot r \left[ \sin \theta + \frac{\sin 2\theta}{2\sqrt{n^2 - \sin^2 \theta}} \right]$$

$$\cos \phi = \sqrt{1 - \sin^2 \phi}$$

$$\tan \phi = \frac{\sin \theta}{\sqrt{n^2 - \sin^2 \theta}}$$

(neglect  $\sin^2 \theta$ )

$$T = F_p r \left[ \sin \theta + \frac{\sin 2\theta}{2n} \right]$$

① Find the inertia force for the following data of an IC engine.

Bore = 175 mm, Stroke = 200 mm, engine speed = 500 rpm,  
 length of con rod = 400 mm, crank angle = 60° from  
 TDC. and mass of reciprocating part = 180 kg.

Q2  $D = 175 \text{ mm}$ ,

Stroke = 200 mm = 0.2 m  $\Rightarrow r = \frac{\text{Stroke}}{2} = \underline{\underline{0.1 \text{ m}}}$

~~200 400 mm~~  $N = 500 \text{ rpm}$

$l = 400 \text{ mm}$

$\theta = 60^\circ$

$m = 180 \text{ kg}$ .

$$n = \frac{l}{r} = \frac{0.4}{0.1} = \underline{\underline{4}}$$

$$\begin{aligned} \text{Inertia force, } I_p &= m_R \omega^2 r \left[ \cos \theta + \frac{\cos 2\theta}{n} \right] \\ &= 180 \times \left( \frac{2\pi N}{60} \right)^2 \times 0.1 \left[ \cos 60^\circ + \frac{\cos 120^\circ}{4} \right] \\ &\quad \downarrow \\ &\quad (524)^2 \\ &= 18.53 \times 10^3 \text{ N} \\ &= \underline{\underline{\hspace{2cm}}} \end{aligned}$$

- ② The crank pin circle radius of a horizontal engine is 300 mm. The mass of the reciprocating parts is 250 kg. When the crank has travelled  $60^\circ$  from IDC. The difference b/w the driving and back pressure is  $0.35 \text{ N/mm}^2$ . The con rod length b/w centres is 1.2 m and the cylinder bore is 0.5 m. If the engine runs at 250 rpm and if the effect of piston rod is neglected. Calculate (1) pressure on slide bars. (2) Thrust in the con rod (3) Tangential force on the crank pin. (4) Turning Moment on the crank shaft.

$$r = 300 \text{ mm}, \quad m_R = 250 \text{ kg}, \quad \theta = 60^\circ, \quad p = 0.35 \text{ N/mm}^2.$$

$$= 0.3 \text{ m}$$

$$l = 1.2 \text{ m}, \quad D = 0.5 \text{ m} = 500 \text{ mm}, \quad N = 250 \text{ rpm}$$

$$\omega = 26.2 \text{ rad/sec}$$

$$\left( \frac{2\pi N}{60} \right) \leftarrow$$

$$\text{Net load on piston, } F_{\text{piston}} = p \times \frac{\pi}{4} D^2 = 68730 \text{ N.}$$

$$n = \frac{l}{r} = \frac{1.2}{0.3} = 4$$

$$F_I = m_R \omega^2 r \left( \cos \theta + \frac{\cos 2\theta}{n} \right) \quad (3)$$

$$= 250 \times (26.2)^2 \times 0.3 \left( \cos 60 + \frac{\cos 120}{4} \right)$$

$$= 19306 \text{ N}$$

pinion effort,  $F_p = F_{pin} - F_I = 49424 \text{ N}$

(1) pressure on slide bar

$$n \sin \phi = \sin \theta \Rightarrow \phi = \underline{12.5^\circ}$$

$$F_N = F_p \tan \phi = 10.96 \text{ kN}$$

(2) Thrust on the conrod

$$F_Q = \frac{F_p}{\cos \phi} = \frac{49.424}{\cos 12.5^\circ} = \underline{50.62 \text{ kN}}$$

(3) Tangential force on the crank pin

$$F_T = F_Q \sin (\theta + \phi) = \underline{48.28 \text{ kN}}$$

(4) Turning Moment on the crank shaft.

$$T = F_T \times r = \underline{14.484 \text{ kNm}}$$

The Crank and Connecting rod of a petrol engine, running at 1800 rpm are 50 mm and 200 mm respectively. The diameter of the piston is 80 mm and the mass of the reciprocating parts is 1 kg. The pressure on the piston is  $0.7 \text{ N/mm}^2$ , and when the crank has turned through  $33^\circ$  from the IDC, determine (i) Net ~~force~~ Force on the piston.

(ii) Thrust in the connecting rod (iii) Reaction between piston and cylinder (and) (iv) The engine speed at which the above values become zero.

Q10  $N = 1800 \text{ rpm}$ ,  $\omega = \frac{2\pi \times 1800}{60} = 188.52 \text{ rad/sec}$

$r = 50 \text{ mm} = 0.05 \text{ m}$

$l = 200 \text{ mm} = 0.2 \text{ m}$

$D = 80 \text{ mm}$ ,  $m_R = 1 \text{ kg}$ ,  $P = 0.7 \text{ N/mm}^2$ ,  $\theta = 33^\circ$

$F_{\text{piston}} \Rightarrow \frac{\pi}{4} D^2 \times P = \frac{\pi}{4} \times 80^2 \times 0.7 \Rightarrow \underline{\underline{3520 \text{ N}}}$

$n = \frac{l}{r} = \frac{200}{50} = 4 //$

$F_z = m_R \omega^2 r \left[ \cos \theta + \frac{\cos 2\theta}{n} \right] = \underline{\underline{1671 \text{ N}}}$

piston effect }  $\rightarrow F_p = F_{\text{piston}} - F_z = \underline{\underline{1849 \text{ N}}}$

$\sin \phi = \frac{\sin \theta}{n} \Rightarrow \underline{\underline{\phi = 7.82^\circ}}$

Thrust in con.rod.

$$F_Q = \frac{F_P}{\cos \phi} = \underline{1866.3 \text{ N}}$$

(3) Reaction @ the piston of cylinder

$$F_N = F_P \tan \phi = 1849 \tan 7.82^\circ$$

$$F_N = \underline{254 \text{ N}}$$

(4) Engine speed at which the above values will become zero

$$\rho R \omega^2 r \left[ \cos \theta + \frac{\cos 2\theta}{n} \right] = \frac{\pi}{4} D^2 \times P.$$

$$\omega^2 = 74894$$

$$\omega = \underline{273.6 \text{ rad/sec.}}$$

$$\omega = \frac{2\pi N}{60} \Rightarrow N = \underline{2612 \text{ rpm}}$$

③ A vertical double acting ~~cylinder~~ steam engine has a cylinder 300 mm diameter and 450 mm stroke and runs at 200 rpm. The reciprocating parts has a mass of 225 kg and the piston rod is 50 mm diameter. The connecting rod is 1.2 m long. When the crank has turned through  $125^\circ$  from the top dead centre, the steam pressure above the piston is  $30 \text{ kN/m}^2$  and below the piston is  $1.5 \text{ kN/m}^2$ . Calculate the effective turning moment on the crank shaft.

$$D = 300 \text{ mm}, \quad r = \frac{450}{2} = 225 \text{ mm} = 0.225 \text{ m}, \quad N = 200 \text{ rpm}, \\ = 0.3 \text{ m} \quad \omega = \frac{2\pi N}{60} = 20.95 \text{ rad/sec}$$

$$m_R = 225 \text{ kg}, \quad d = 50 \text{ mm} = 0.05 \text{ m}.$$

$$l = 1.2 \text{ m}, \quad \theta = 125^\circ, \quad P_1 = 30 \text{ kN/m}^2 \quad \left| \quad P_2 = 1.5 \text{ kN/m}^2 \right. \\ = 30 \times 10^3 \text{ N/m}^2 \quad \left| \quad = 1.5 \times 10^3 \text{ N/m}^2 \right.$$

$$\text{Force on the piston, } F_{\text{piston}} = P_1 A_1 - P_2 A_2 \\ = P_1 \left[ \frac{\pi}{4} D^2 \right] - P_2 \left[ \frac{\pi}{4} (D^2 - d^2) \right] \\ = 2018 \text{ N}$$

$$n = \frac{l}{r} = \underline{\underline{5.33}}$$

$$\text{Inertia force, } F_I = m_R \omega^2 r \left[ \cos \theta + \frac{\cos 2\theta}{n} \right]$$

$$= \underline{\underline{-14172 \text{ N}}}$$

④

piston effort,  $F_p = F_{adh} - F_f + m_R g$ .

$$= 2018 - (-14172) + [225 \times 9.81]$$

$$= 18397 \text{ N}$$

Turning effect on the crank shaft

$$= F_T \times r$$

$$T = F_p \sin(\theta + \phi)$$

$$T = \frac{F_p \sin(\theta + \phi)}{\cos \phi} \times r$$

$$\frac{F_p \times \sin(\theta + \phi)}{\cos \phi}$$

$$= \frac{18397 \sin(125^\circ + 8.84^\circ)}{\cos 8.84^\circ} \times 0.225$$

$$T = 3021.6 \text{ Nm}$$

$$\begin{aligned} \sin \phi &= \frac{r \sin \theta}{l} \\ \sin \phi &= 0.1537 \\ \phi &= 8.84^\circ \end{aligned}$$

- ④ During a trial on steam engine, it is found that the acceleration of the piston is  $36 \text{ m/sec}^2$  when the crank has moved  $30^\circ$  from the inner dead centre position. The net effective steam pressure on the piston is  $0.5 \text{ N/mm}^2$  and the frictional resistance is equivalent to a force of  $600 \text{ N}$ . The diameter of the piston is  $300 \text{ mm}$  and the mass of the reciprocating parts is  $180 \text{ kg}$ . If the length of the crank is  $300 \text{ mm}$  and the ratio of the connecting rod length to the crank length is  $4.5$ . Find (1) Reaction on the guide bars (2) Thrust on the crank shaft bearing (3) Turning moment on the crank shaft.



$$\underline{90} \quad a_p = 36 \text{ m/sec}^2$$

$$m_R = 180 \text{ kg}$$

$$\theta = 30^\circ$$

$$r = 300 \text{ mm} = 0.3 \text{ m}$$

$$p = 0.5 \text{ N/mm}^2$$

$$n = \frac{1}{9} = 4.5$$

$$F_F = 600 \text{ N}$$

$$D = 300 \text{ mm}$$

Load on piston

$$F_{p_{\text{in}}} = p \times \frac{\pi}{4} D^2 = 35350 \text{ N}$$

~~piston thrust~~ Inertia force

$$F_I = m_R a_p = 180 \times 36 \times 6480 \text{ N}$$

piston thrust

$$F_p = F_{p_{\text{in}}} - F_I - F_F$$

$$= 35350 - 6480 - 600$$

$$= 28270 \text{ N}$$

$$\sin \phi = \frac{\sin \theta}{n} \Rightarrow \phi = 6.38^\circ$$

Reaction on guide bars

$$F_N = F_p \tan \phi = 3.16 \text{ kN}$$

Trust on the crank shaft bearing

$$F_B = \frac{F_p \cos(\theta + \phi)}{\cos \phi} = 220.9 \text{ kN}$$

Torque Moment on the crank shaft

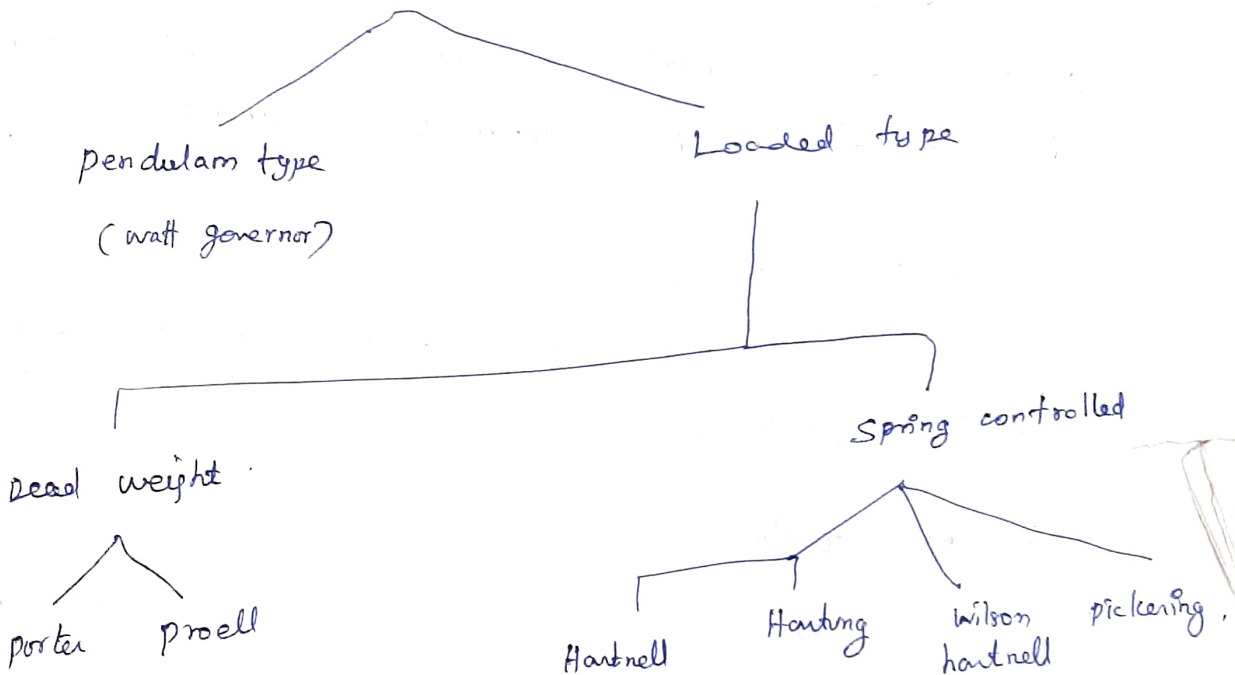
$$T = F_p \frac{\sin(\theta + \phi)}{\cos \phi} \times r = 5.06 \text{ kNm}$$

# Governors

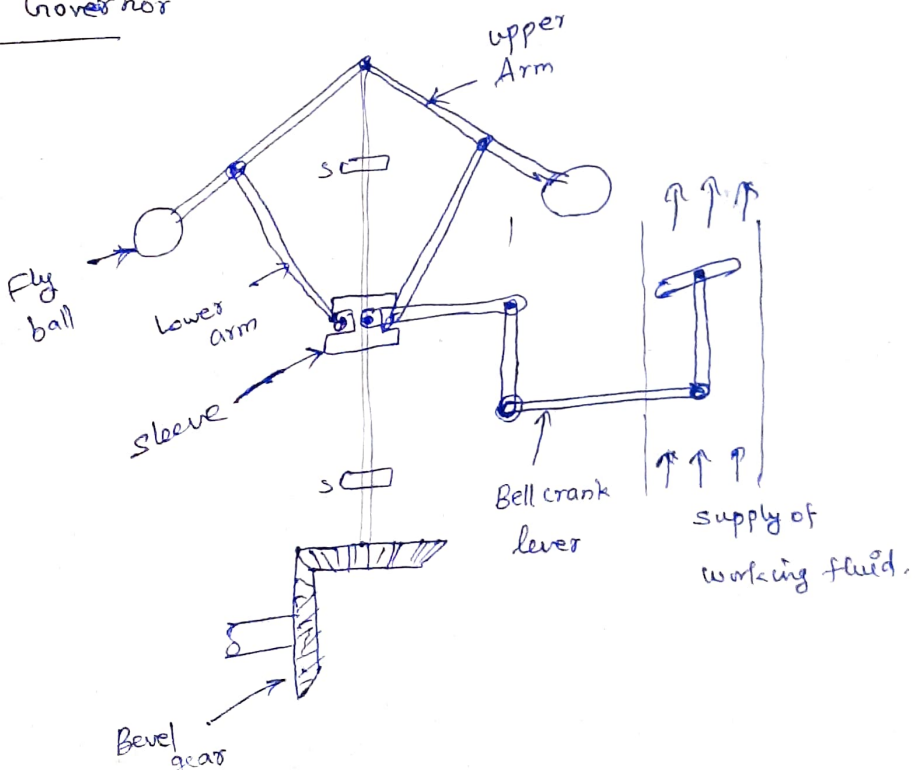
→ The function of a governor is to regulate the mean speed of an engine.

## Types of governors

1. Inertia Governor
2. centrifugal Governors.



## Centrifugal Governor



## Terms

### Height of a governor.

→ It is the vertical distance from the centre of the ball to a point where the axes of the arms intersect on the spindle axis. It is denoted by "h".

### Equilibrium speed

→ It is the speed at which the governor balls, arms etc in complete equilibrium and the sleeve does not tend to move upwards (or) downwards.

### Mean equilibrium speed

→ It is the speed at mean position of the balls (or) the sleeve.

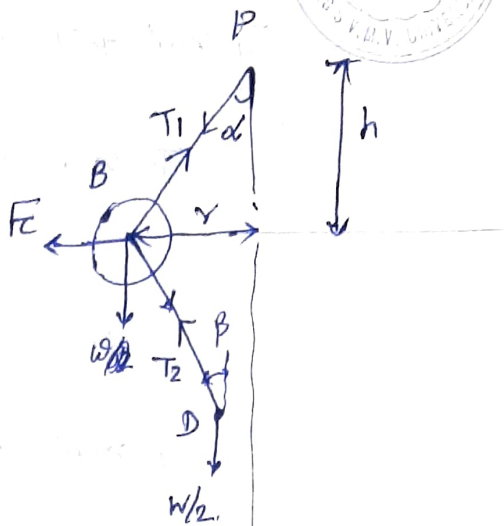
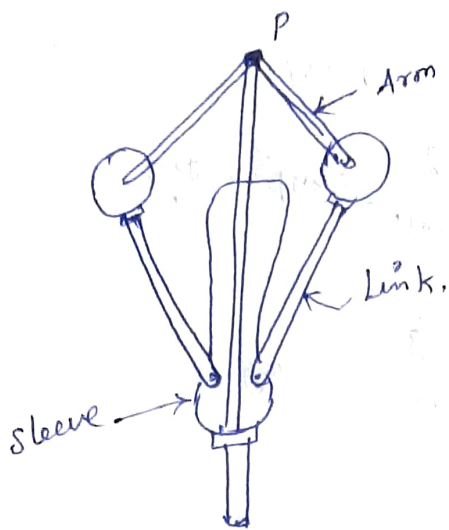
### Max & Min equilibrium speeds

→ The speeds at which the max and min radius of rotation of the balls, without tending to move either way are known as max and min equilibrium speeds respectively.

### Sleeve lift

→ It is the vertical distance which the sleeve travels due to change in equilibrium speed.

# Porter Governor



$m$  - Mass of each ball in kg,  $w$  - Mass of each ball in N

$M$  - " sleeve in kg,  $W$  - Mass of sleeve in N

$r$  - Radius of rotation in "m"

$h$  - height of governor in "m"

$N$  - Speed of the balls in rpm.

$\omega$  - Angular speed of the ball  $\rightarrow \frac{2\pi N}{60}$  rad/sec.

$F_c$  - centrifugal force acting on the ball =  $m\omega^2 r$  in "N"

$T_1$  - Force in the arm in N

$T_2$  - force in the link in N.

$\alpha$  - Angle of inclination of the arm to the vertical

$\beta$  - " " " " link " " "

Consider D is in equilibrium

$$w/2 = T_2 \cos \beta.$$

$$T_2 = \frac{w}{2 \cos \beta} = \frac{Mg}{2 \cos \beta}$$

point B is in equilibrium

$$\underline{\underline{\sum v = 0}}$$

$$T_1 \cos \alpha + T_2 \cos \beta - W = 0$$

$$T_1 \cos \alpha = T_2 \cos \beta + W$$

$$= \frac{Mg}{2 \cos \beta} \times \cos \beta + mg$$

$$T_1 \cos \alpha = \frac{Mg}{2} + mg$$

$$\underline{\underline{\sum H = 0}}$$

$$T_1 \sin \alpha + T_2 \sin \beta = F_c$$

$$T_1 \sin \alpha + \frac{Mg}{2 \cos \beta} \times \sin \beta = F_c$$

$$T_1 \sin \alpha + \frac{Mg}{2} \tan \beta = F_c$$

$$T_1 \sin \alpha = F_c - \frac{Mg}{2} \tan \beta$$

$$\frac{T_1 \sin \alpha}{T_1 \cos \alpha} = \frac{F_c - \frac{Mg}{2} \tan \beta}{T_1 \cos \alpha}$$

$$\tan \alpha = \frac{F_c - \frac{Mg}{2} \tan \beta}{\frac{Mg}{2} + mg}$$

$$\left( \frac{Mg}{2} + mg \right) \tan \alpha = F_c - \frac{Mg}{2} \tan \beta$$

$$\frac{Mg}{2} + mg = \frac{F_c}{\tan \alpha} - \frac{Mg}{2} \frac{\tan \beta}{\tan \alpha}$$

Assume  $\frac{\tan \beta}{\tan \alpha} = 2$

$$\tan \alpha = \frac{r}{h}$$

$$\frac{Mg}{2} + mg = \left( m\omega^2 r \times \frac{h}{r} \right) - \left( \frac{Mg}{2} \times q \right)$$



$$m\omega^2 h = \frac{Mg}{2} + mg + \frac{Mg}{2} q$$

$$m\omega^2 h = mg + \frac{Mg}{2} (1+q)$$

$$\omega^2 = \frac{mg + \frac{Mg}{2} (1+q)}{mh}$$

$$\left( \frac{2\pi N}{60} \right)^2 = \frac{g \left[ m + \frac{M}{2} (1+q) \right]}{mh} = \frac{m + \frac{M}{2} (1+q)}{m} \times \frac{g}{h}$$

$$N^2 = \frac{m + \frac{M}{2} (1+q)}{m} \times \frac{9.81 \times 60^2}{h \times 4 \times \pi^2}$$

$$N^2 = \frac{m + \frac{M}{2} (1+q)}{m} \times \frac{895}{h}$$

Note (i) The length of the arms are equal to the length of links and the points P & D lies on the same vertical line,

$$\tan \alpha = \tan \beta, \quad [q=1]$$

$$\therefore N^2 = \frac{m+M}{m} \times \frac{895}{h}$$

(ii) Friction force acting on the sleeve is "N"

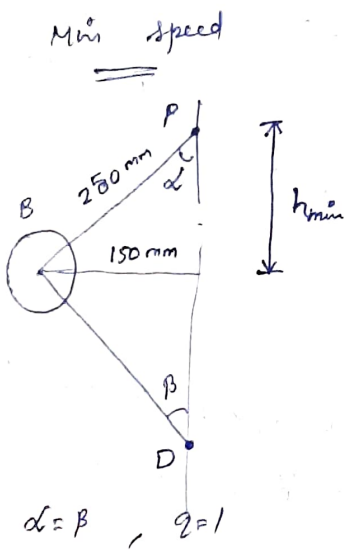
$$N^2 = \frac{mg + \left[ \frac{Mg \pm F}{2} \right] (1+q)}{mg} \times \frac{895}{h} \quad \text{when } (q=1)$$

$$N^2 = \frac{mg + [Mg \pm F]}{mg} \times \frac{895}{h}$$

(+) sleeve moves upward  
(-) sleeve moves downward

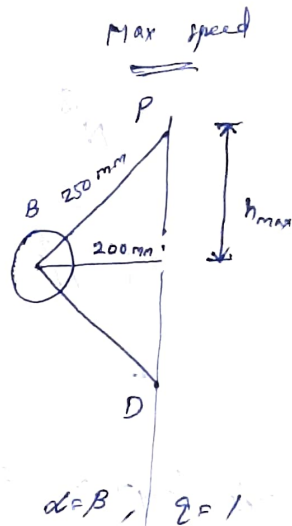
① A Porter Governor has equal arms each 250 mm long and pivoted on the axis of rotation. Each ball has a mass of 5 kg and the mass of the central load on the sleeve is 25 kg. The radius of rotation of the ball is 150 mm when the governor begins to lift and 200 mm when the governor is at max speed. Find the Min and Max speeds and range of speed of the governor.

arm length = 250 mm.		$r_{min} = 150 \text{ mm}$
$m = 5 \text{ kg}$ .		$r_{max} = 200 \text{ mm}$
$M = 25 \text{ kg}$ .		



$$h_{min} = \sqrt{250^2 - 150^2} = 200 \text{ mm}$$

$$h = 0.2 \text{ m}$$



$$h_{max} = \sqrt{250^2 - 200^2} = 150 \text{ mm}$$

$$h = 0.15 \text{ m}$$

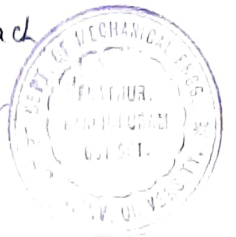
$$N_{min} = \frac{m + \frac{M}{2}(1+q)}{m} \times \frac{895}{h_{min}} = \cancel{163.85} 26850$$

$$N_{min} = 163.85 \text{ rpm}$$

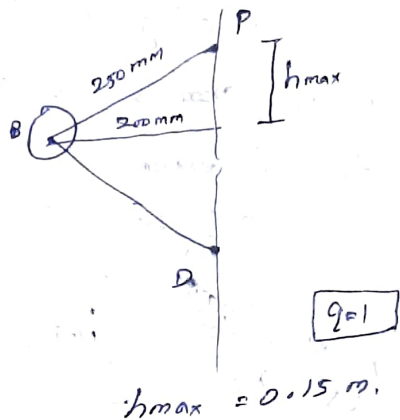
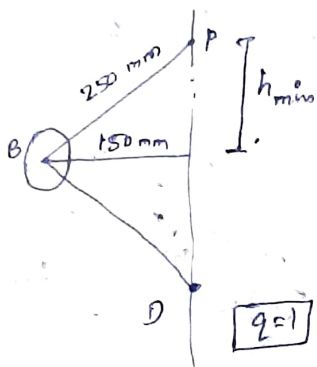
$$N_{max} = \frac{m + \frac{M}{2}(1+q)}{m} \times \frac{895}{h_{max}} \Rightarrow N_{max} = 189.2 \text{ rpm}$$

$$\text{Range of speed} = N_{max} - N_{min} = 25.35 \text{ rpm}$$

② The arms of a porter Governor are each 250 mm long and pivoted on the governor axis. The mass of each ball is 5 kg and the mass of the central sleeve is 30 kg. The radius of rotation of the ball is 150 mm when the sleeve begins to rise and reaches a value of 200 mm for max speed. If the friction at the sleeve is equivalent to 20 N of load at the sleeve, determine how the speed range is modified.



(i) ~~with~~ no friction force



$$h_{\min} = 0.2 \text{ m}$$

$$N_{\min}^2 = \frac{m + \frac{M}{2}(1+g)}{m} \times \frac{895}{h_{\min}} = 31325 \Rightarrow N_{\min} = 177 \text{ rpm}$$

$$N_{\max}^2 = \frac{m + \frac{M}{2}(1+g)}{m} \times \frac{895}{h_{\max}} = 41767 \Rightarrow N_{\max} = 204.4 \text{ rpm}$$

$$\text{Range of speed} = N_{\max} - N_{\min} = 27.4 \text{ rpm}$$

(ii) Friction force,  $F = 20 \text{ N} = \frac{20}{9.81} \text{ kg}$

$$N_{\min}^2 = \frac{m + \left[ \frac{M-F}{2} \right] (1+g)}{m} \times \frac{895}{h_{\min}} \Rightarrow N_{\min} = 172 \text{ rpm}$$

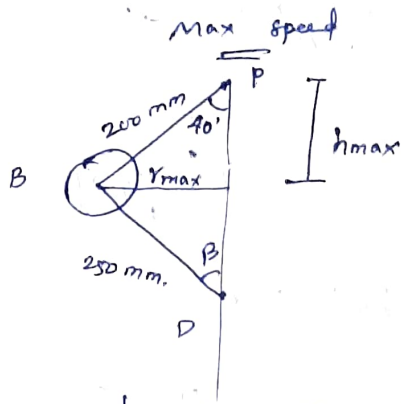
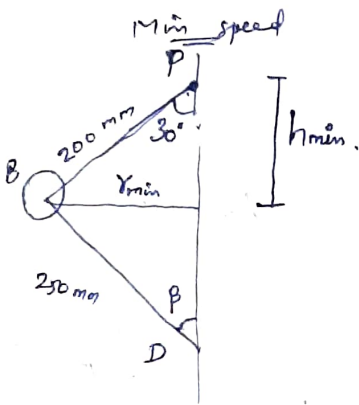


$$N_{max}^2 = \frac{m + \left(\frac{M+F}{2}\right)(1+q)}{m} \times \frac{895}{h_{max}}$$

$$N_{max} = 210 \text{ rpm}$$

$$\text{speed Range} = \underline{\underline{38 \text{ rpm}}}$$

- ③ In an engine Governor of the porter type, the upper and lower arms are 200 mm and 250 mm respectively and pivoted on the axis of rotation. The mass of the central load is 15 kg, the mass of each ball is 2 kg and the frictional force is 24 N at the sleeve. If the limiting inclinations of the upper arms to the vertical ~~axis~~ is  $30^\circ$  and  $40^\circ$ . Find Range of speed of the Governor.



$$r_{min} = \sin 30^\circ \times 200 = 100 \text{ mm}$$

$$h_{min} = \cos 30^\circ \times 200 = 0.173 \text{ m} = \underline{\underline{0.173 \text{ m}}}$$

$$\sin \beta = \frac{r_{min}}{250} \Rightarrow \beta = 23.57^\circ$$

$$q = \frac{\tan \beta}{\tan \alpha} = 0.756$$

$$N_{min}^2 = \frac{m + \left(\frac{M-F}{2}\right)(1+q)}{2m} \times \frac{895}{h_{min}}$$

$$N_{min} = \underline{\underline{183.3 \text{ rpm}}}$$

$$r_{max} = \sin 40^\circ \times 200 = 126 \text{ mm}$$

$$h_{max} = \cos 40^\circ \times 200 = \underline{\underline{0.153 \text{ m}}}$$

$$\sin \beta = \frac{r_{max}}{250} \Rightarrow \beta = 30.79^\circ$$

$$q = \frac{\tan \beta}{\tan \alpha} = 0.71$$

$$N_{max}^2 = \frac{m + \left(\frac{M+F}{2}\right)(1+q)}{m} \times \frac{895}{h_{max}}$$

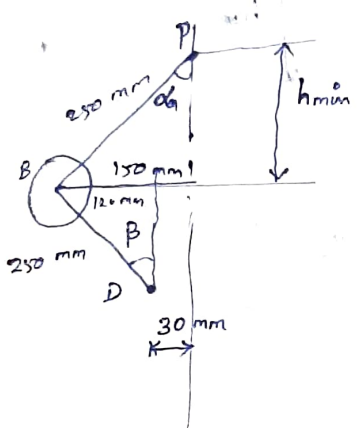
$$N_{max} = \underline{\underline{222 \text{ rpm}}}$$

$$\text{Range of speed} = \underline{\underline{38.7 \text{ rpm}}}$$



④ A porter Governor has all four arms 250 mm long. The upper arms are attached on the axis of rotation and the lower arms are attached to the sleeve at a distance of 30 mm from the axis. The mass of each ball is 5 kg, and the sleeve has a mass of 50 kg. The extreme radius of rotations are 150 mm and 200 mm. Determine the range of speed of the Governor.

Min speed



$$h_{min} = \sqrt{250^2 - 150^2} = 0.2 \text{ m}$$

$$\tan d = \frac{150}{200} = 0.75$$

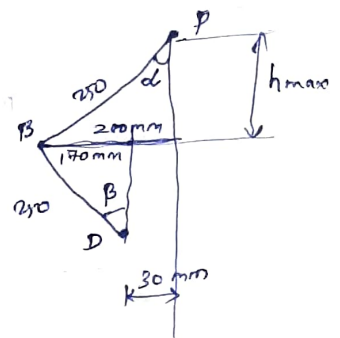
$$\tan \beta = \frac{120}{250} = 0.48$$

$$q = \frac{\tan \beta}{\tan d} = 0.64$$

$$N_{min}^2 = \frac{m + \frac{M}{2}(1+q)}{m} \times \frac{g}{h_{min}}$$

$$N_{min} = 208 \text{ rpm}$$

Max speed



$$h_{max} = \sqrt{250^2 - 200^2} = 0.15 \text{ m}$$

$$\tan d = \frac{200}{150} = 1.333$$

$$\tan \beta = \frac{170}{250} \Rightarrow \beta = 34.1^\circ$$

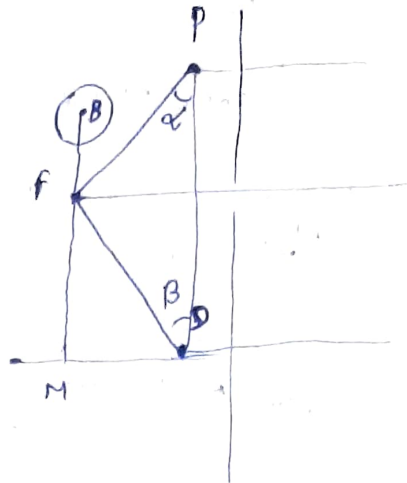
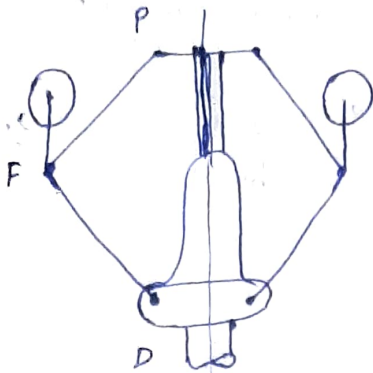
$$q = \frac{\tan \beta}{\tan d} = 0.7$$

$$N_{max}^2 = \frac{m + \frac{M}{2}(1+q)}{m} \times \frac{g}{h_{max}}$$

$$N_{max} = 238 \text{ rpm}$$

Range of speed = 30 rpm

# proell Governor

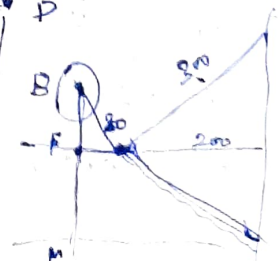
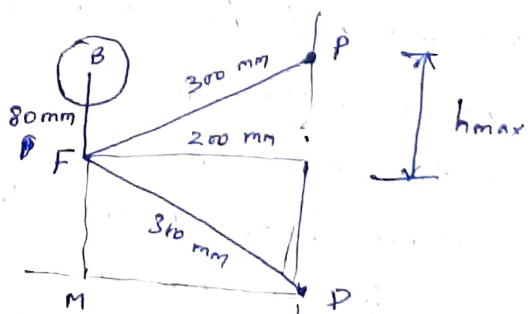
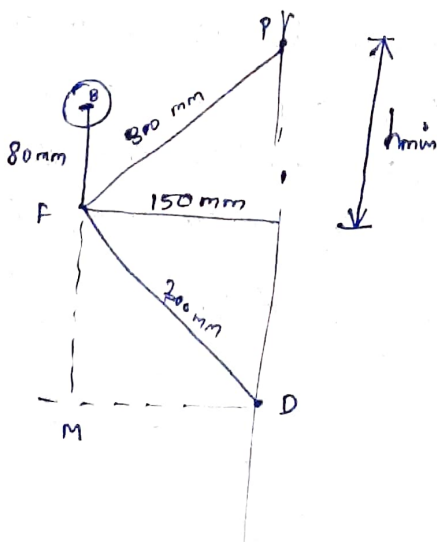


$$N^2 = \frac{FM}{BM} \left[ \frac{m + \frac{M}{2}(1+q)}{m} \right] \times \frac{895}{h}$$

- ① A proell Governor has equal arms of length 300 mm. The upper and lower ends of the arms are pivoted on the axis of the Governor. The extension arms of the lower links are each 80 mm long and parallel to the axis when the radius of rotation of the balls are 150 mm and 200 mm. The mass of each ball is 10 kg and the mass of the central load is 100 kg. Determine the range of speed of the governor.

Min speed

Max speed



Min speed

$$h_{\min} = \sqrt{300^2 - 150^2} = 0.26 \text{ m}$$

$$BM = BF + FM = 0.26 + 0.08 = 0.34 \text{ m}$$

$$N_{\min}^2 = \frac{Fm}{BM} \left[ \frac{m + \frac{M}{2}(1+q)}{m} \times \frac{895}{h_{\min}} \right] \quad (q=1)$$

$$N_{\min} = 170 \text{ rpm}$$

Max speed

$$h_{\max} = \sqrt{300^2 - 200^2} = 0.224 \text{ m}$$

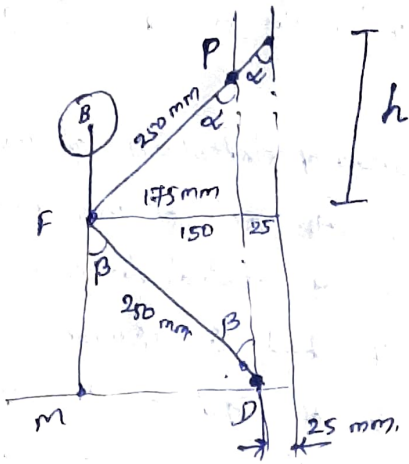
$$BM = 0.08 + 0.224 = 0.304 \text{ m}$$

$$N_{\max}^2 = \frac{Fm}{BM} \left[ \frac{m + \frac{M}{2}(1+q)}{m} \times \frac{895}{h_{\max}} \right]$$

$$N_{\max} = 180 \text{ rpm}$$

$$\text{Range of speed} = 10 \text{ rpm}$$

- ② A Governor of the proell type has each arm 250 mm long. The pivots of the upper and lower arms are 25 mm from the axis. The central load acting on the sleeve has a mass of 25 kg and the each rotating ball has a mass of 3.2 kg, when the Governor sleeve is in mid position, the extension link of the lower arm is vertical and the radius of the rotation of the masses is 175 mm. If the governor speed is 160 rpm when in mid position. Find
- (i) the length of the extension link.
  - (ii) tension in the upper arm.



$$\alpha = \sin^{-1} \left( \frac{150}{250} \right) = \underline{\underline{36.87^\circ}}$$

$$\cos \alpha = \frac{h}{250} \rightarrow h = \underline{\underline{233.3 \text{ mm} = 0.233 \text{ m}}}$$

$$N^2 = \frac{FM}{BM} \left[ \frac{m + \frac{m}{2}(1+q)}{m} \times \frac{895}{h} \right]$$

$$q = 1 \quad (\tan \alpha = \tan \beta)$$

$$FM = \sqrt{250^2 - 150^2} = 200 \text{ mm} = 0.2 \text{ m}$$

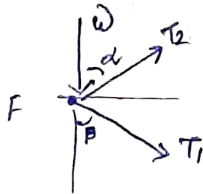
$$\boxed{BM = 0.308 \text{ m}} \quad 0.26 \text{ m}$$

$$BM = BF + FM$$

$$0.308 = BF + 0.2$$

$$\boxed{BF = 0.108 \text{ m}} \quad 0.06 \text{ m} = 60 \text{ mm}$$

Tension

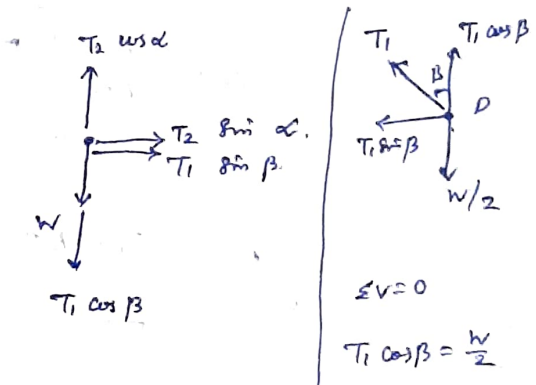


$$\sum V = 0$$

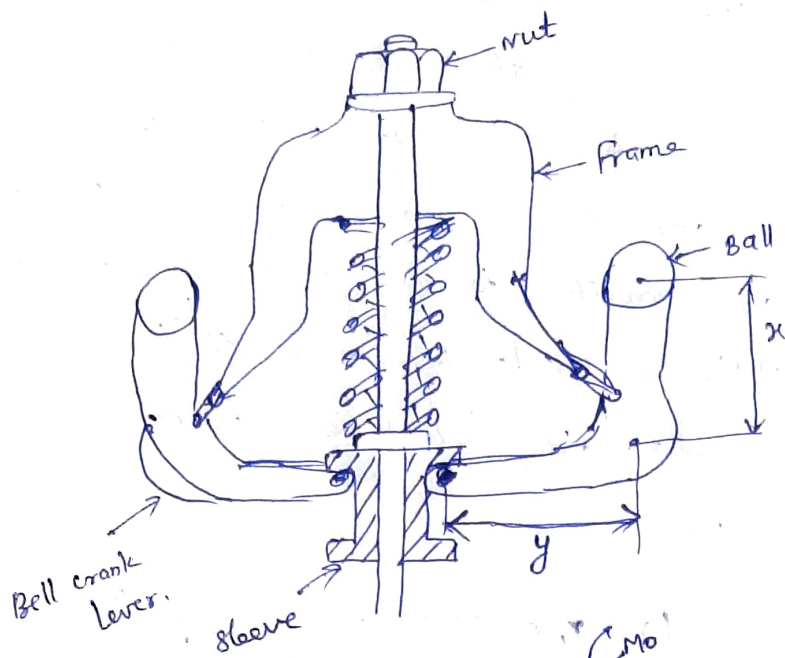
$$T_2 \cos \alpha = W + T_1 \cos \beta$$

$$T_2 \cos \alpha = W + \frac{W}{2}$$

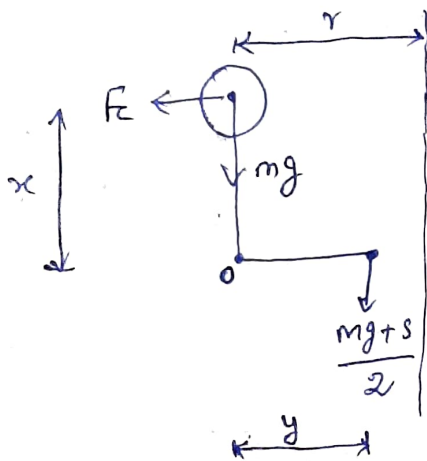
$$\boxed{T_2 = 192.5 \text{ N}}$$



# Hartnell Governor



C.M.O



$$Mg + S_1 = 2 F_1 \times \frac{x}{y}$$

$$Mg + S_2 = 2 F_2 \times \frac{x}{y}$$

$$\text{def, } h = (r_2 - r_1) \frac{y}{x}$$

$$\text{stiffness} = \frac{S_2 - S_1}{h} = 2 \left[ \frac{F_2 - F_1}{r_2 - r_1} \right] \left( \frac{x}{y} \right)^2$$

① A Hartnell governor having a central sleeve spring and two right angled bell crank lever moves b/w 290 rpm and 310 rpm for a sleeve lift of 15 mm. The sleeve arms and the ball arms are 80 mm and 120 mm respectively. The levers are pivoted at 120 mm from the governor axis and mass of each ball is 2.5 kg. The ball arms are parallel to the governor axis at the lowest equilibrium speed. Determine (i) load on the spring at the lowest and highest equilibrium speeds and (ii) spring stiffness.

$$N_1 = 290 \text{ rpm}$$

$$N_2 = 310 \text{ rpm}$$

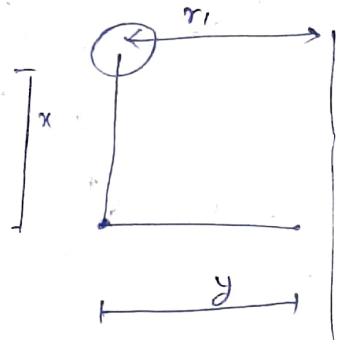
$$h = 15 \text{ mm}$$

$$y = 80 \text{ mm}$$

$$x = 120 \text{ mm}$$

$$r = r_1 = 120 \text{ mm}$$

$$m = 2.5 \text{ kg}$$



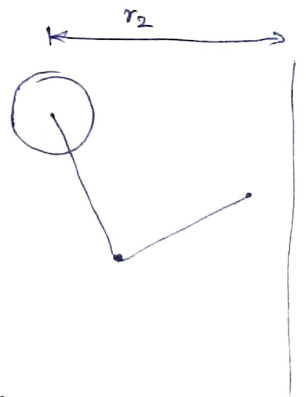
$$Mg + S_1 = 2 F_1 \times \frac{x}{y}$$

$$S_1 = 2 \left[ 2.5 \left( \frac{2\pi \times 290}{60} \right)^2 \times 0.12 \right] \times \frac{0.12}{0.08}$$

$$S_1 = 831 \text{ N}$$

$$h = (r_2 - r_1) \frac{y}{x}$$

$$r_2 = 0.142 \text{ m}$$



$$Mg + S_2 = 2 F_2 \times \frac{x}{y}$$

$$S_2 = 2 \left[ 2.5 \left( \frac{2\pi \times 310}{60} \right)^2 \times 0.142 \right] \times \frac{0.12}{0.08}$$

$$S_2 = 1128 \text{ N}$$

$$\text{Stiffness, } S = \frac{S_2 - S_1}{h} = 19.8 \text{ N/mm}$$

② In a spring loaded Hartnell type Governor, the extreme radius of rotation of the balls are 80 mm and 120 mm. The ball arm and the sleeve arm of the bell crank lever are equal in length. The mass of each ball is 2 kg. If the speeds at the two extreme positions are 400 and 420 rpm. Find (1) Spring constant or Spring stiffness (2) Initial compression of the central spring.

$$r_1 = 80 \text{ mm} \quad x = y, \quad m = 2 \text{ kg}, \quad n_1 = 400 \text{ rpm}$$

$$r_2 = 120 \text{ mm} \quad n_2 = 420 \text{ rpm.}$$

Min speed

$$Mg + S_1 = 2 F_{c1} \times \frac{x}{y}$$

$$S_1 = 2 F_{c1} = \underline{\underline{562 \text{ N}}}$$

Max speed

$$Mg + S_2 = 2 F_{c2} \times \frac{x}{y}$$

$$S_2 = 2 F_{c2} = \underline{\underline{930 \text{ N}}}$$

Spring stiffness,  $s = \frac{S_2 - S_1}{h}$

$$h = (r_2 - r_1) \frac{y}{x}$$

$$h = 40 \text{ mm}$$

$$s = 9.2 \text{ N/mm}$$

Initial Compression,  $s = \frac{S_1}{h_1}$

$$h_1 = S_1 / s.$$

$$h_1 = 61 \text{ mm}$$



## Sensitive Governor and Sensitiveness of Governor



Consider two governors A and B running at the same speed. When this speed increases or decreases by a certain amount, the lift of the sleeve of governor A is greater than the lift of the sleeve of governor B. It is then said that the governor A is more sensitive than the governor B.

The sensitiveness is defined as the ratio of the difference b/w the maximum and minimum equilibrium speeds to the mean equilibrium speed.

$$\text{sensitiveness} = \frac{(N_2 - N_1)}{\frac{N_1 + N_2}{2}}$$

$$\text{sensitiveness} = \frac{2(N_2 - N_1)}{N_1 + N_2}$$

## Stability of Governor

A Governor is said to be stable when for every speed within the working range there is only one radius of rotation of the governor balls at which the governor is in equilibrium.

For a stable governor, if the equilibrium speed increases, the radius of governor balls must also increase.

## Isochronous governors

A governor is said to be isochronous when the equilibrium speed is constant for all radii of rotation of the balls within the working range.

Range of speed should be zero.

## Hunting of Governor

A governor is said to be hunt if the speed of the engine fluctuates continuously above and below the mean speed.

# Torsional vibrations

$$\text{Natural frequency, } f_n = \frac{1}{2\pi} \sqrt{\frac{q}{I}}$$

$$q \cdot \frac{T}{J} = \frac{C\theta}{l}$$

$$\frac{T}{\theta} = \frac{CJ}{l}$$

$$q = \frac{CJ}{l}$$

C → Modulus of Rigidity N/m<sup>2</sup>

J → polar moment of Inertia,  $\frac{\pi}{32} d^4$  (m<sup>4</sup>)

q → Torsional stiffness, Nm.

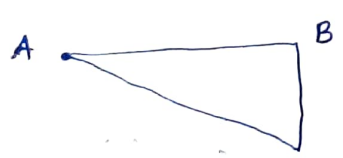
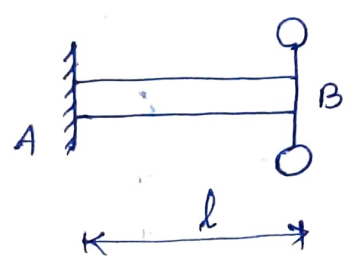
$$I = mk^2$$

m → mass of disc in kg.

k → Radius of gyration in m.

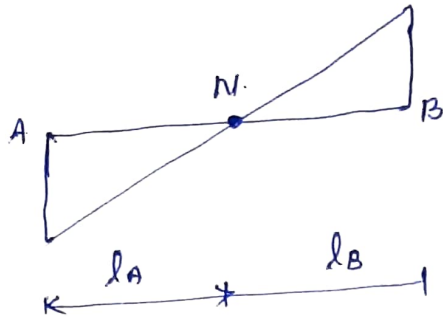
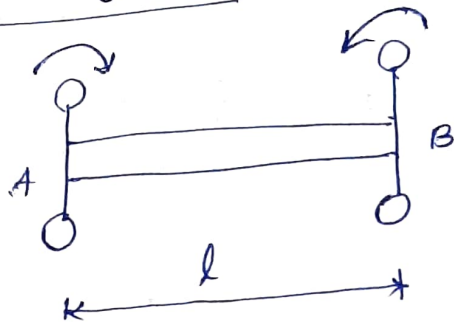
I → Mass moment of Inertia, kg m<sup>2</sup>.

① Torsional vibration of a single rotor system.



$$f_n = \frac{1}{2\pi} \sqrt{\frac{q}{I}} = \frac{1}{2\pi} \sqrt{\frac{CJ}{lI}}$$

② Two Rotor system



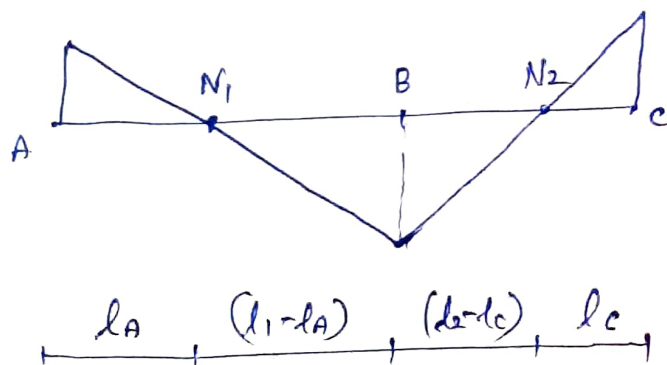
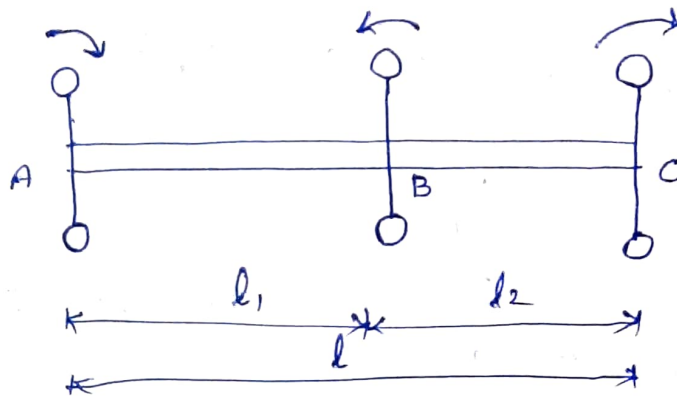
$$f_{NA} = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_A I_A}}, \quad f_{NB} = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_B I_B}}$$

Here  $f_{NA} = f_{NB}$

$$\therefore l_A I_A = l_B I_B$$

$$l = l_A + l_B$$

③ Three rotor system



$$f_{nA} = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_A I_A}} \quad , \quad f_{nC} = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_C I_C}}$$

$$f_{nB} = \frac{1}{2\pi} \sqrt{\frac{CJ}{I_B} \left[ \frac{1}{l_1 I_A} + \frac{1}{l_2 I_C} \right]}$$

Here,  $f_{nA} = f_{nB} = f_{nC}$

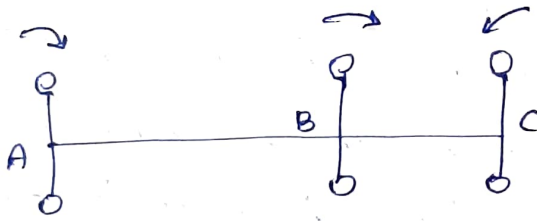
$$l = l_1 + l_2$$

$$l_A I_A = l_C I_C$$

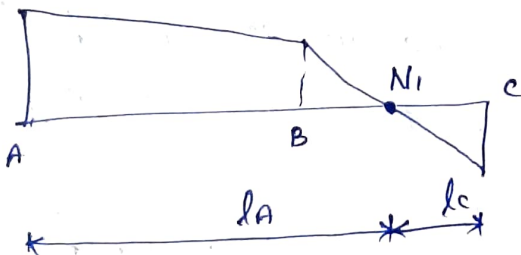
$$\frac{1}{I_B} \left[ \frac{1}{l_1 I_A} + \frac{1}{l_2 I_C} \right] = \frac{1}{l_C I_C} = \frac{1}{l_A I_A}$$

single node system

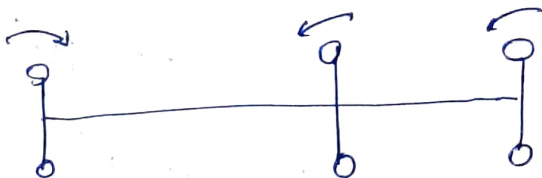
Note  
1.



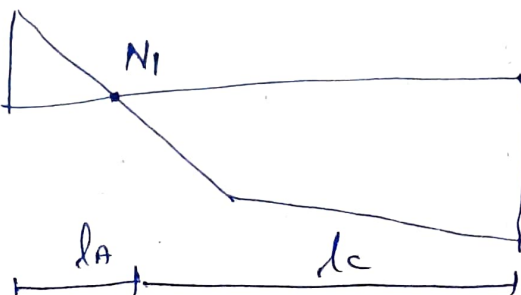
$$[l_A > l_1]$$



2.



$$[l_C > l_2]$$



- ① A shaft of 100 mm diameter and 1 m long has one of its end fixed and the other end carries a disc of mass 500 kg at a radius of gyration of 450 mm. The modulus of rigidity for the shaft material is  $80 \text{ GN/m}^2$ . Determine the frequency of torsional vibration.

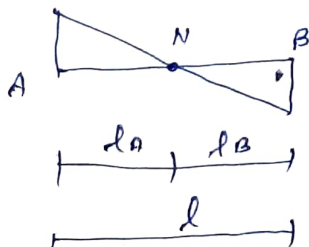
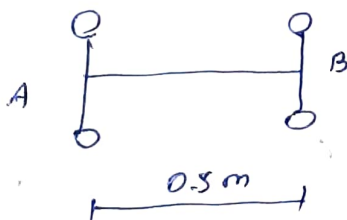
$$J = \frac{\pi}{32} d^4 = 9.82 \times 10^{-6} \text{ m}^4$$

$$J = mk^2 = 500 (0.45)^2 = 101.25 \text{ kg}\cdot\text{m}^2$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{CJ}{J}} = \sqrt{\frac{80 \times 10^9 \times 9.82 \times 10^{-6}}{1 \times 101.25}}$$

$$f_n = 14 \text{ Hz}$$

- ② The two rotors A & B are attached to the end of a shaft 500 mm long. The mass of the rotor A is 300 kg and its radius of gyration is 300 mm. The corresponding values of the rotor B are 500 kg and 450 mm respectively. The shaft is 70 mm in diameter and the modulus of rigidity is  $80 \text{ GN/m}^2$ . Find the position of the node and frequency of torsional vibration.



$$J_A = m_A k_A^2 = 27 \text{ kg}\cdot\text{m}^2$$

$$J_B = m_B k_B^2 = 101.25 \text{ kg}\cdot\text{m}^2$$

$$C = 80 \times 10^9 \text{ N/m}^2$$

$$J = \frac{\pi}{32} d^4 = \frac{\pi}{32} \times 0.07^4 = 2.35 \times 10^{-6} \text{ m}^4$$

$$l_A = \frac{I_B}{I_A} l_B$$

$$l_A = 3.75 l_B$$

$$l = l_A + l_B$$

$$0.5 = 3.75 l_B + l_B$$

$$l_B = 0.1 \text{ m}$$

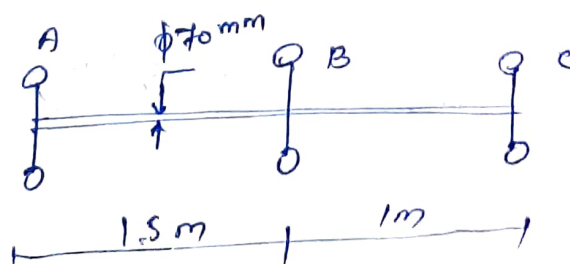
$$l_A = 0.4 \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{C J}{l_A I_A}}$$

$$= \frac{1}{2\pi} \sqrt{\frac{80 \times 10^9 \times 2.38 \times 10^6}{0.4 \times 27}}$$

$$f_n = 21 \text{ Hz}$$

- ③ A single cylinder oil engine drives directly a centrifugal pump. The rotating mass of the engine, flywheel and the pump with the shaft is equivalent to a three rotor system as shown in figure. The mass moment of Inertia of the rotor A, B & C are 0.15, 0.3 and 0.09  $\text{kgm}^2$ . Find the natural frequency of the torsional vibration. Take  $C = 84 \text{ kN/mm}^2$ .  
 $= 84 \times 10^9 \text{ N/m}^2$



$$\frac{1}{l_A I_A} = \frac{1}{l_c I_c} = \frac{1}{I_B} \left[ \frac{1}{l_1 - l_A} + \frac{1}{l_2 - l_c} \right]$$

$$l_A I_A = l_c I_c$$

$$l_A = \frac{0.09}{0.15} l_c = \underline{\underline{0.6 l_c}}$$

$$\frac{1}{l_c I_c} = \frac{1}{I_B} \left[ \frac{1}{l_1 - l_A} + \frac{1}{l_2 - l_c} \right] \quad \left[ \begin{array}{l} l_1 = 1.5 \\ l_2 = 1 \end{array} \right]$$

$$\frac{1}{0.09 l_c} = \frac{1}{0.3} \left[ \frac{1}{1.5 - l_A} + \frac{1}{1 - l_c} \right]$$

$$\frac{0.3}{0.09 l_c} = \frac{1}{1.5 - 0.6 l_c} + \frac{1}{1 - l_c}$$

$$\frac{10}{3 l_c} = \frac{1 - l_c + 1.5 - 0.6 l_c}{(1.5 - 0.6 l_c)(1 - l_c)}$$

$$\frac{10}{3 l_c} = \frac{2.5 - 1.6 l_c}{1.5 - 0.6 l_c - 1.5 l_c + 0.6 l_c^2}$$

$$10.8 l_c^2 - 28.5 l_c + 15 = 0$$

$$(i) \quad l_c = 1.91 \text{ m} \quad \& \quad l_c = 0.726 \text{ m.} \quad (ii)$$

$$l_A = 1.146 \text{ m} \quad \& \quad l_A = 0.4356 \text{ m.}$$

$$(1) \quad l_A < l_1$$

&

single node system.

$$l_c > l_2$$

$$(2) \quad l_A < l_1$$

&

Two node system.

$$l_c < l_2$$

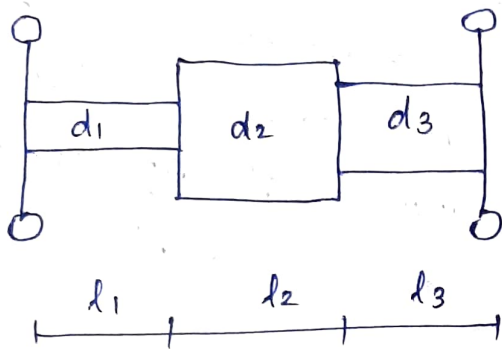


$$J = \frac{\pi}{32} d^4 = \underline{\underline{2.36 \times 10^{-6} \text{ m}^4}}$$

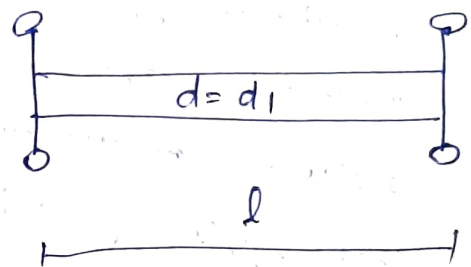
single node system,  $f_n = \frac{1}{2\pi} \sqrt{\frac{CJ}{lAIA}} = \underline{\underline{171 \text{ Hz}}}$

Two node system,  $f_n = \frac{1}{2\pi} \sqrt{\frac{CJ}{lAIA}} = \underline{\underline{277 \text{ Hz}}}$

### Torsionally equivalent shaft



varying diameter



equivalent shaft

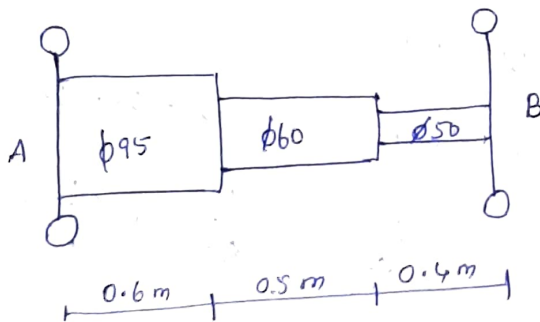
Total angle of twist,  $\theta = \theta_1 + \theta_2 + \theta_3$

$$\frac{Tl}{CJ} = \frac{T_1 l_1}{C_1 J_1} + \frac{T_2 l_2}{C_2 J_2} + \frac{T_3 l_3}{C_3 J_3}$$

$$\frac{l}{\frac{\pi}{32} d^4} = \frac{l_1}{\frac{\pi}{32} d_1^4} + \frac{l_2}{\frac{\pi}{32} d_2^4} + \frac{l_3}{\frac{\pi}{32} d_3^4}$$

$$l = l_1 + l_2 \left[ \frac{d_1}{d_2} \right]^4 + l_3 \left[ \frac{d_1}{d_3} \right]^4$$

① The steel shaft 1.5 m long is 95 mm in diameter for the first 0.6 m of its length, 60 mm in diameter for the next 0.5 m of the length and 50 mm in diameter for the remaining 0.4 m of its length. The shaft carries two flywheels at two ends, the first having a mass of 900 kg and 0.85 m radius of gyration located at the 95 mm diameter end and the second having a mass of 700 kg and 0.55 m radius of gyration located at the other end. Determine the location of the node and the natural frequency of free torsional vibration of the system. The modulus of rigidity of shaft material may be taken as 80 GN/m<sup>2</sup>.



29 - 26 same

As - 10, 14

35, 36

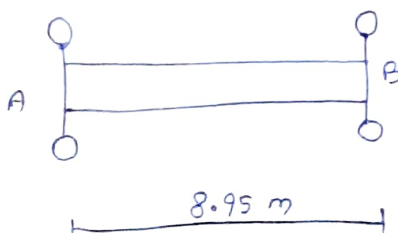
pres - 60

(d = d<sub>1</sub>)

$$l = l_1 + l_2 \left( \frac{d_1}{d_2} \right)^4 + l_3 \left( \frac{d_1}{d_3} \right)^4$$

$$l = 8.95 \text{ m}$$

$$d = 95 \text{ mm}$$



$$I_A = m_A k_A^2 = 670 \text{ kg m}^2$$

$$I_B = m_B k_B^2 = 212 \text{ kg m}^2$$

$$I_C = m_C k_C^2 = 8$$

$$J = \frac{\pi}{32} \times 0.095^4 = 8 \times 10^{-6} \text{ m}^4$$

$$\frac{1}{l_A I_A} = \frac{1}{l_B I_B}$$

$$l_A I_A = l_B I_B$$

$$l_A = 0.326 l_B$$

$$l = l_A + l_B$$

$$8.95 = 0.326 l_B + l_B$$

$$l_B = 6.75 \text{ m}$$

$$l_A = 2.2 \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_A I_A}} = \frac{1}{2\pi} \sqrt{\frac{80 \times 10^9 \times 8 \times 10^6}{2.2 \times 650}}$$

$$f_n = 3.37 \text{ Hz}$$

position of node for original shaft

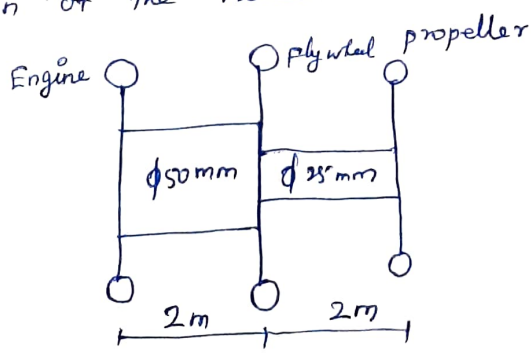
$$l_A = l_1 + (2.2 - l_1) \left(\frac{d_2}{d_1}\right)^4$$

$$l_A = 0.855 \text{ m}$$

$$l_B = 1.5 - 0.855$$

$$l_B = 0.645 \text{ m}$$

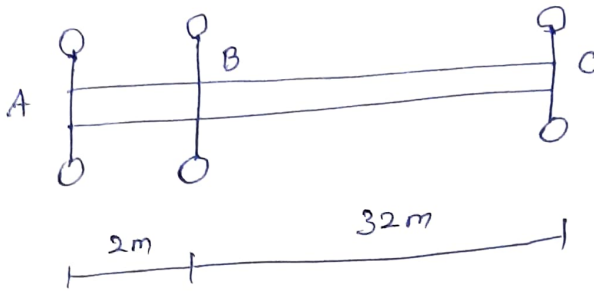
- ② A 4 cylinder engine and flywheel coupled to a propeller are a 3 rotor system as shown in fig. in which the engine is equivalent to a rotor moment of Inertia  $800 \text{ kg m}^2$ . The flywheel to a second rotor of  $320 \text{ kg m}^2$  and the propeller to a third rotor of  $20 \text{ kg m}^2$ . The modulus of rigidity is  $80 \text{ GN/m}^2$ . determine natural frequency of torsional vibration and position of the nodes.



equivalent length

$$\begin{aligned} l &= l_1 + d_2 \left( \frac{d_1}{d_2} \right)^4 \\ &= 2 + 2 \left( \frac{0.05}{0.025} \right)^4 \\ &= \underline{\underline{34 \text{ m}}} \end{aligned}$$

$$d = 0.05 \text{ m}$$



$$I_A = 800 \text{ kg m}^2$$

$$I_B = 320 \text{ kg m}^2$$

$$I_C = 20 \text{ kg m}^2$$

$$l_A I_A = l_C I_C$$

$$l_A = 0.025 l_C$$

$$\frac{1}{l_C I_C} = \frac{1}{I_B} \left[ \frac{1}{l_1 - l_A} + \frac{1}{l_2 - l_C} \right]$$

$$(i) \quad l_C = 34.42 \text{ m} \quad \& \quad l_A = 0.86 \text{ m}$$

$$(ii) \quad l_C = 20.88 \text{ m} \quad \& \quad l_A = 0.52 \text{ m}$$

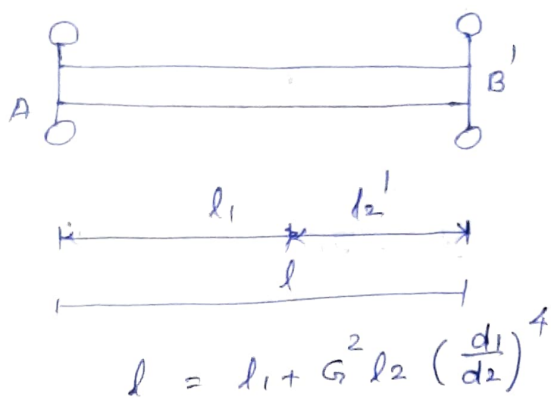
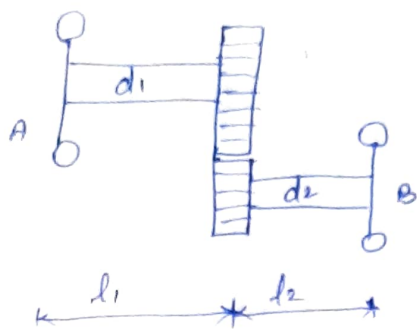
$$(i) \quad \left. \begin{array}{l} l_A < l_1 \\ l_C > l_2 \end{array} \right\} \rightarrow \text{single node system. } f_n = \underline{\underline{1.345 \text{ Hz}}}$$

$$(ii) \quad \left. \begin{array}{l} l_A < l_1 \\ l_C < l_2 \end{array} \right\} \rightarrow \text{Two node system. } f_n = \underline{\underline{1.73 \text{ Hz}}}$$

position of nodes.

$$(ii) \quad l_A = \underline{\underline{0.52 \text{ m}}}, \quad l_C = l_C \left( \frac{d_2}{d_1} \right)^4 = \underline{\underline{1.3 \text{ m}}}$$

## Free Torsional vibrations of a Gearing system



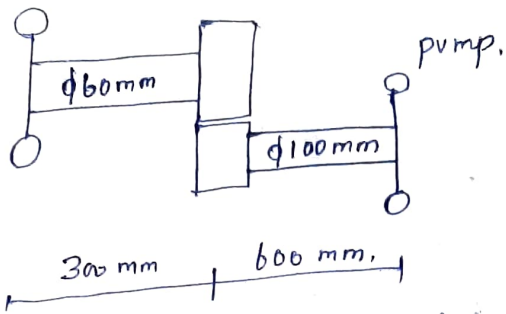
$$l = l_1 + G^2 l_2 \left(\frac{d_1}{d_2}\right)^4$$

$$I_B' = I_B / G^2$$

$$G = \frac{N_A}{N_B} = \frac{\omega_A}{\omega_B}$$

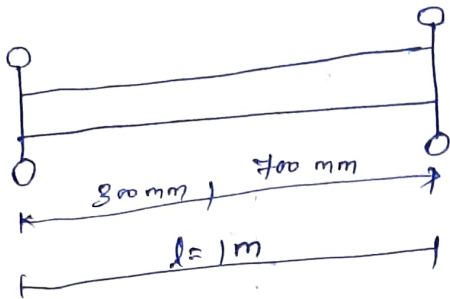
- ① A motor drives a centrifugal pump through gearing, the pump speed being one third that of the motor. The shaft from the motor to the pinion is 60 mm diameter and 300 mm long. The moment of Inertia of the motor is  $400 \text{ kg.m}^2$ . The impeller shaft is 100 mm diameter and 600 mm long. The moment of Inertia of the impeller is  $1500 \text{ kg.m}^2$ . Determine the frequency of the torsional vibration of the system. Take  $C = 80 \text{ GN/m}^2$ .

Motor



$$I_A = 400 \text{ kg m}^2$$

$$I_B = 1500 \text{ kg m}^2$$



$$l = l_1 + l_2 \sqrt[4]{\frac{I_1}{I_2}} = 1000 \text{ mm.}$$

$$I_B' = 1500 / 9^2 = 166.7 \text{ kg m}^2$$

$$l_A I_A = l_B I_B'$$

$$l_A \times 400 = (1 - l_A) \times 166.7$$

$$l = l_A + l_B = 1$$

$$l_A = 0.294 \text{ m}$$

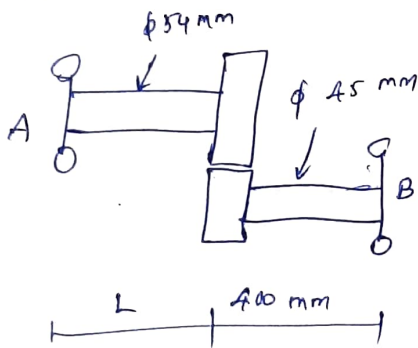
$$l_B = 0.706 \text{ m}$$

$$J = \frac{\pi}{32} \times 0.06^4 = 1.27 \times 10^{-6} \text{ m}^4$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_A I_A}} = 4.7 \text{ Hz}$$

© An electric motor is to drive a centrifuge, running at four times the motor speed through a spur gear and pinion. The steel shaft from the motor to the gear wheel is 54 mm diameter and "L" meter long, the shaft from the pinion to the centrifuge is 45 mm diameter and 400 mm long. The masses and radius of gyration of motor and centrifuge are respectively 37.5 kg, 100 mm; 30 kg and 140 mm.

Find the value of "L" if the gears are to be at the node for torsional vibration of the system and hence determine the frequency of torsional vibration.  $C = 84 \text{ GN/m}^2$ .



$$N_B = 4 N_A$$

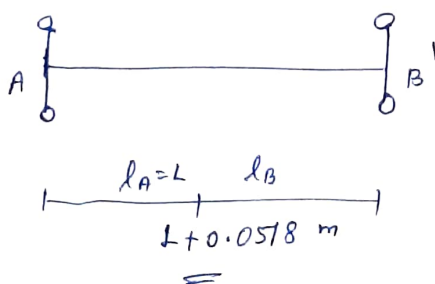
$$\frac{N_A}{N_B} = \frac{1}{4} = 0.25$$

$$G = 0.25$$

$$I_A = m_A k_A^2$$

$$I_B = m_B k_B^2$$

$$l = L + l_2 \left( \frac{d_1}{d_2} \right)^4 G^2 = \underline{\underline{L + 0.0578 \text{ m}}}$$



$$I_B' = I_B / G^4 = 9.4 \text{ kg m}^2$$

$$l = l_A + l_B$$

$$l_B = 0.0578 \text{ m}$$

$$l_A I_A = l_B I_B'$$

$$L = l_A = 1.3 \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{CJ}{l_A I_A}} = \underline{\underline{60.4 \text{ Hz}}}$$

# VIBRATIONS

→ when elastic bodies such as spring, a beam and a shaft are displaced from the equilibrium position by the application of external forces, and then released, they execute a vibratory motion.

## Terms

period of vibration

Time period  $(T)$  → It is the time interval after which the motion is repeated itself. The period of vibration is usually expressed in seconds.

cycle → It is the motion completed during one time period.

Frequency → It is the number of cycles described in one second. The frequency is expressed in Hertz (Hz), which is equal to one cycle per second.

## Types of vibratory motion

1. Free (or) Natural vibration:-

When no external force act on the body, after giving it an initial displacement, then the body is said to be under free (or) natural vibrations.

The frequency of the free vibrations is called free (or) natural frequency.



## 2. Forced vibrations:-

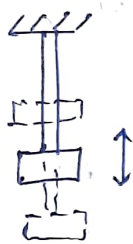
When the body vibrates under the influence of external force, then the body is said to be under forced vibrations.

## 3. Damped vibrations:-

When there is a reduction in amplitude over every cycle of vibration, the motion is said to be damped vibration.

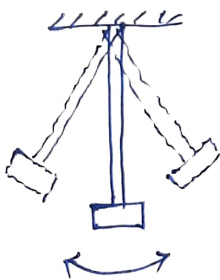
## Types of free vibrations

### 1. Longitudinal vibrations:-



When the particles of the shaft (or disc) moves parallel to the axis of the shaft, is known as longitudinal vibrations.

### 2. Transverse vibrations:-



When the particles of the shaft (or disc) moves approximately perpendicular to the axis of the shaft, is known as transverse vibrations.

### 3. Torsional vibrations:-



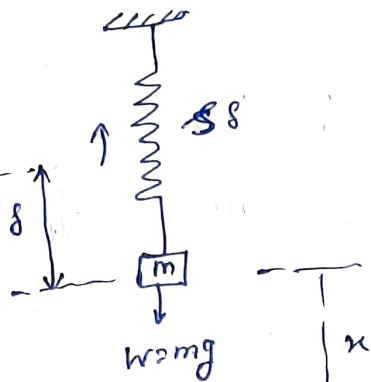
When the particles of the shaft (or disc) move in a circle about the axis of the shaft is known as torsional vibrations.

# Free longitudinal vibration

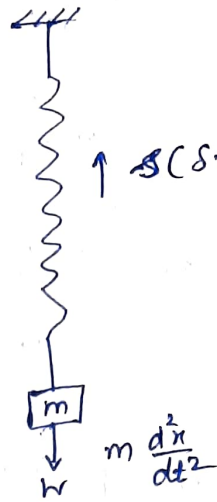
unstrained position



Gravitation pull



due to external force



$$mg = s\delta$$

$$\frac{s}{m} = \frac{g}{\delta}$$

- $s \rightarrow$  stiffness of the constraint (N/m)
- $m \rightarrow$  mass of the body (kg)
- $w \rightarrow$  weight of the body (N)
- $\delta \rightarrow$  deflection (m)
- $x \rightarrow$  displacement (m)

$$\text{Restoring force} = w - s(\delta + x)$$

$$= \cancel{w} - \cancel{s\delta} - sx$$

$$= -sx$$

$$=$$

$$(w = s\delta)$$

$$\text{Accelerating force} = \text{Mass} \times \text{acceleration}$$

$$= m \times \frac{d^2x}{dt^2}$$

$$m \frac{d^2 x}{dt^2} = -s x$$

$$m \frac{d^2 x}{dt^2} + s x = 0$$

$$\frac{d^2 x}{dt^2} + \frac{s}{m} x = 0 \quad \text{--- (1)}$$

Fundamental equation of SHM is  $\frac{d^2 x}{dt^2} + \omega^2 x = 0$  --- (2)

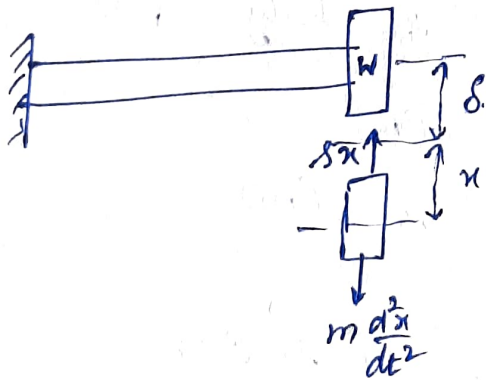
Compare (1) & (2)  $\omega^2 = \frac{s}{m} \Rightarrow \omega = \sqrt{\frac{s}{m}}$

Time period,  $t_p = \frac{2\pi}{\omega} = 2\pi \sqrt{\frac{m}{s}}$

frequency,  $f_n = \frac{1}{t_p} = \frac{1}{2\pi} \sqrt{\frac{s}{m}}$

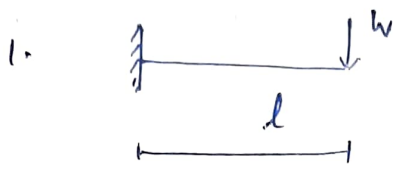
$$\boxed{\frac{1}{t_p} = \frac{1}{2\pi} \sqrt{\frac{s}{m}}}$$

Natural frequency of free Transverse vibration.

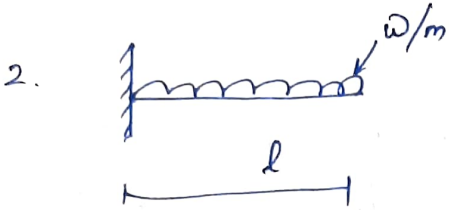


$$\boxed{f_n = \frac{1}{2\pi} \sqrt{\frac{s}{m}}}$$

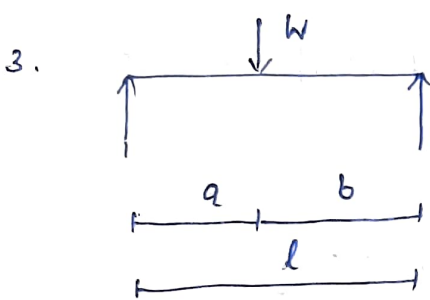
# Transverse vibration



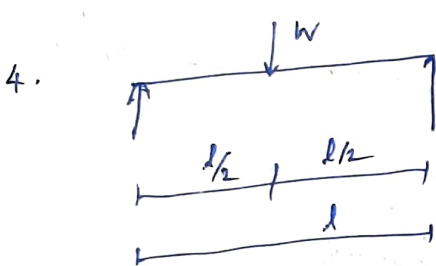
$$\delta = \frac{Wl^3}{3EI}$$



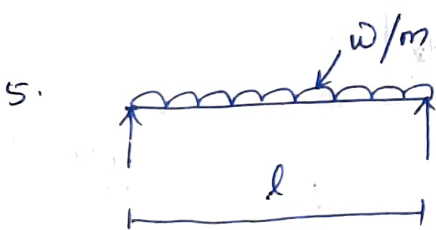
$$\delta = \frac{wl^4}{8EI}$$



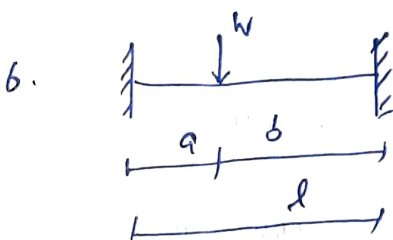
$$\delta = \frac{Wa^2b^2}{3EI l}$$



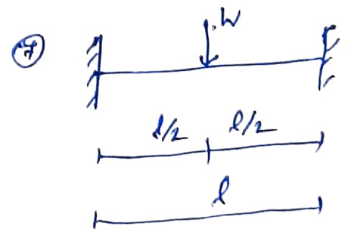
$$\delta = \frac{Wl^3}{48EI}$$



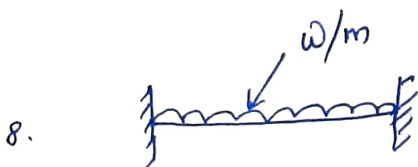
$$\delta = \frac{5}{384} \times \frac{wl^4}{EI}$$



$$\delta = \frac{Wa^3b^3}{3EIl^3}$$



$$\delta = \frac{Wl^3}{192EI}$$



$$\delta = \frac{wl^4}{384EI}$$

Longitudinal

$$\delta = \frac{Wl}{AE}$$

$W \rightarrow$  Load, N.

$E \rightarrow$  young's modulus,  $N/mm^2$

$A \rightarrow$  cross section area,  $mm^2$

$l \rightarrow$  length, mm.

- ① A cantilever shaft 50 mm diameter and 300 mm long has a disc of mass 100 kg at its free end. The young's modulus for the shaft material is 200 GN/m<sup>2</sup>. Determine the frequency of longitudinal and transverse vibrations of the shaft.

Longitudinal, 
$$\delta = \frac{Wl}{AE} = \frac{100 \times 9.81 \times 300}{\frac{\pi}{4} \times 50^2 \times 200 \times 10^3}$$

$$\delta = 0.751 \times 10^{-3} \text{ mm} = 0.751 \times 10^{-6} \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}} = \frac{1}{2\pi} \sqrt{\frac{9.81}{0.751 \times 10^{-6}}}$$

$$f_n = 575 \text{ Hz}$$

Transverse

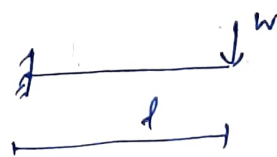
$$\delta = \frac{Wl^3}{3EI}$$

$$= \frac{100 \times 9.81 \times 300^3}{3 \times 200 \times 10^3 \times \frac{\pi}{64} \times 50^4} = 0.147 \text{ mm}$$

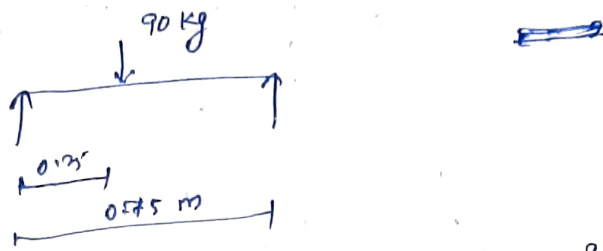
$$= 0.147 \times 10^{-3} \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}}$$

$$f_n = 41 \text{ Hz}$$



- ② A shaft of length 0.75 m, supported freely at the ends, is carrying a body of mass 90 kg at 0.25 m from one end. Find the natural frequency of transverse vibrations. Assume  $E = 200 \text{ GPa/m}^2$  and shaft diameter = 50 mm.

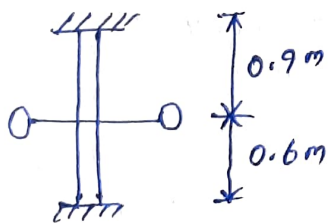


$$\delta = \frac{W a^2 b^2}{3EI l} = \frac{90 \times 9.81 \times 0.25^2 \times 0.5^2}{3 \times 200 \times 10^9 \times \frac{\pi}{64} \times 0.05^4 \times 0.75}$$

$$\delta = 0.1 \times 10^{-3} \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}} = 19.85 \text{ Hz}$$

- ③ A flywheel is mounted on a vertical shaft as shown in fig. The both ends of the shaft are fixed and its diameter is 50 mm. The flywheel has a mass of 500 kg. Find the natural frequency of transverse vibration. Take  $E = 200 \text{ GPa/m}^2$



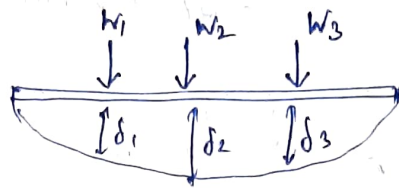
$$\delta = \frac{W a^3 b^3}{3EI l^3}$$

$$= \frac{500 \times 9.81 \times 0.9^3 \times 0.6^3}{3 \times 200 \times 10^9 \times \frac{\pi}{64} \times 0.05^4 \times 1.5^3}$$

$$\delta = 1.24 \times 10^{-3} \text{ m}$$

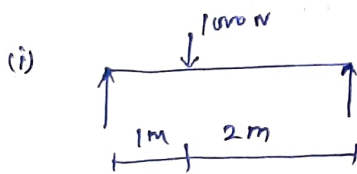
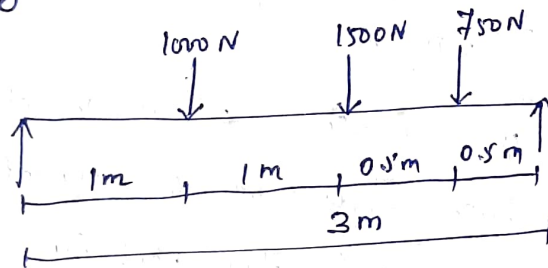
$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}} = 14.24 \text{ Hz}$$

Natural frequency of free transverse vibrations for a shaft subjected to a number of point loads.

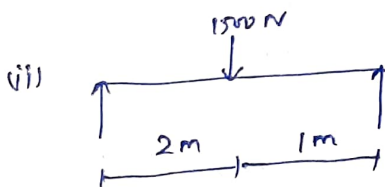


$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}} \Rightarrow \delta = \delta_1 + \delta_2 + \delta_3.$$

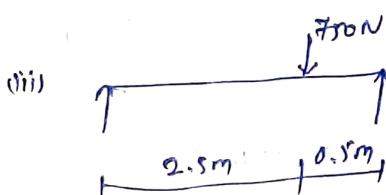
① A shaft 50 mm diameter and 3 meters long is simply supported at the ends and carries three loads at 1000 N, 1500 N and 750 N at 1m, 2m and 2.5 m from the left support. Take  $E = 200 \text{ GN/m}^2$ . Find the frequency of transverse vibration.



$$\delta_1 = \frac{wa^2b^2}{3EIl} = 7.24 \times 10^{-3} \text{ m.}$$



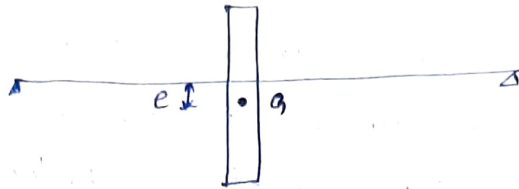
$$\delta_2 = 10.86 \times 10^{-3} \text{ m.}$$



$$\delta_3 = 2.12 \times 10^{-3} \text{ m.}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta_1 + \delta_2 + \delta_3}} = \underline{\underline{3.5 \text{ Hz}}}$$

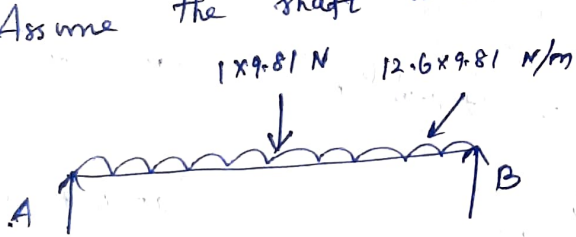
# Critical (or) Whirling speed of a shaft.



\* The speed at which the shaft runs so that the additional deflection of the shaft from the axis of rotation becomes infinite, is known as critical (or) whirling speed.

\* Critical (or) whirling speed is the same as the natural frequency of transverse vibration but its unit will be rps.

① Calculate the whirling speed of a shaft 20 mm diameter and 0.6 m long carrying a mass of 1 kg at its mid point. The density of the shaft material is  $40 \times 10^3 \text{ kg/m}^3$ , and young's Modulus is  $200 \text{ GN/m}^2$ . Assume the shaft to be freely supported.



$$m = 40 \times 10^3 \times \frac{\pi}{4} \times 0.02^2$$

$$= 12.6 \text{ kg/m}$$

$$m = 12.6 \times 9.81 \text{ N/m}$$

point load

$$\delta_1 = \frac{wl^3}{48EI} = 28 \times 10^{-6} \text{ m}$$

vol

$$\delta_2 = \frac{5wl^4}{384EI} = 0.133 \times 10^{-3} \text{ m}$$

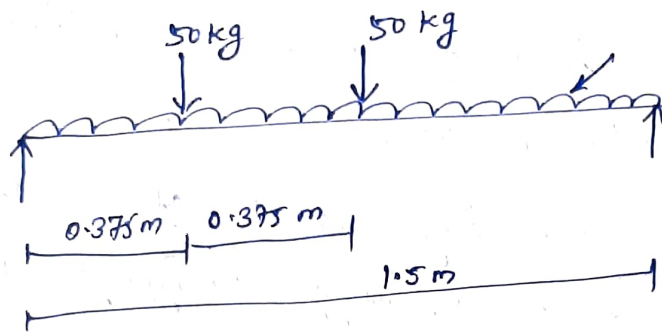
$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}} = 43.3 \text{ Hz}$$

$$\text{whirling speed, } = 43.3 \text{ rps}$$

$$= 2598 \text{ rpm}$$



- ② A shaft 1.5 m long, supported in flexible bearings at the ends, carries two wheels each of 50 kg mass. One wheel is situated at the centre of the shaft and the other at a distance of 375 mm from the centre towards left. The shaft is hollow of external diameter 75 mm and internal diameter 40 mm. The density of the shaft material is 7700 kg/m<sup>3</sup> and its modulus of elasticity is 200 GN/m<sup>2</sup>. Find the whirling speed of the shaft, taking into account the mass of the shaft.



$$m = 7700 \times \frac{\pi}{4} \left[ 0.075^2 - 0.04^2 \right] \times 1 = 24.34 \text{ kg/m}$$

$$W = 24.34 \times 9.81 \text{ N/m}$$

$$\textcircled{1} \rightarrow \delta_1 = \frac{W a^2 b^2}{3 E I l} = 70 \times 10^{-6} \text{ m} \quad (a = 0.375 \text{ \& } b = 1.125)$$

$$\textcircled{2} \rightarrow \delta_2 = 123 \times 10^{-6} \text{ m} \quad (a = 0.75 \text{ \& } b = 0.75)$$

$$\textcircled{3} \rightarrow \delta_3 = \frac{5 W l^4}{384 E I} = 56 \times 10^{-6} \text{ m}$$

$$f_n = \frac{1}{2\pi} \sqrt{\frac{g}{\delta}} = 32.4 \text{ Hz}$$

$$\begin{aligned} \text{Whirling speed} &= 32.4 \text{ rps} \\ &= \underline{\underline{1944 \text{ rpm}}} \end{aligned}$$

# Damped free longitudinal vibration

①

- Damping can be defined as the resistance offered by a body to the motion of a vibratory system.
- The device used for this resisting purpose is called dampers.
- It is usually assumed that the damping force is proportional to velocity across the damper.

## Advantages of dampings

- The main advantage of providing damping in mechanical system is just to control the amplitude of vibration so that the failure due to resonance may be avoided.

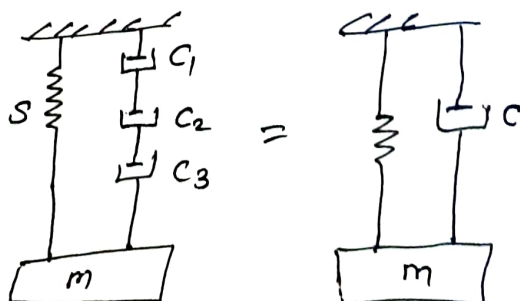
## Damping Coefficient (c)

The damping force per unit velocity is known as damping coefficient.

$$c = \frac{\text{Damping force}}{\text{Velocity}}$$

$$\text{Damping force} = c \frac{dx}{dt}$$

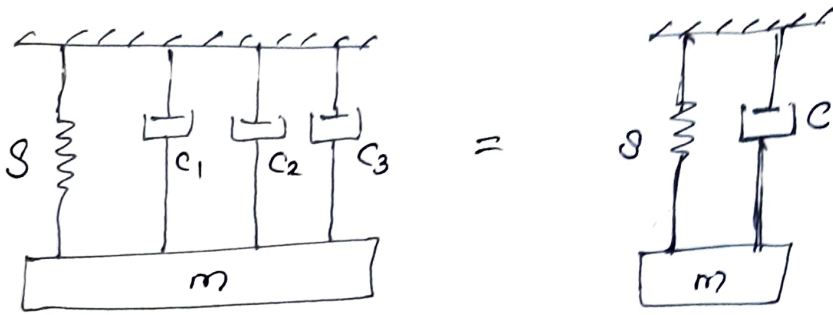
## Dampers in series



The reciprocal of the effective damping coefficient of the dampers in series is the sum of the reciprocal of their individual damping coefficients.

$$\frac{1}{C_{eq}} = \frac{1}{C_1} + \frac{1}{C_2} + \frac{1}{C_3}$$

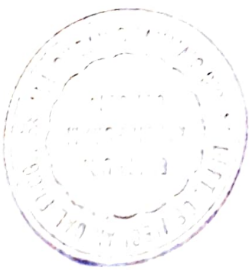
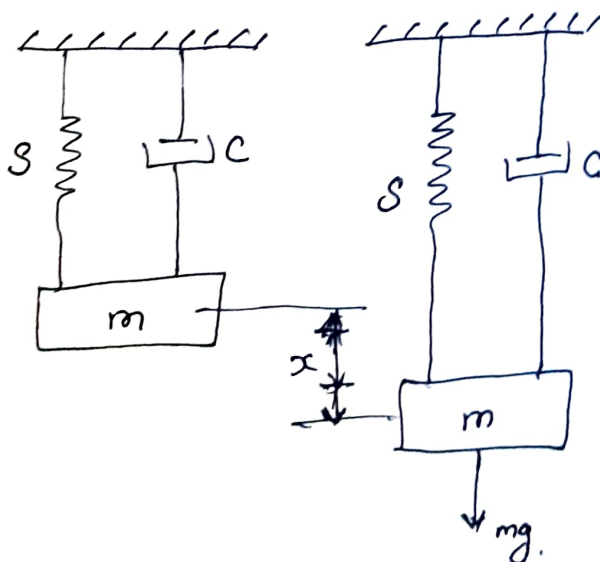
### Dampers in parallel



The effective damping coefficient of the dampers in parallel is the sum of their individual damping coefficients.

$$C_{eq} = C_1 + C_2 + C_3$$

### Frequency of free damped vibration.



Critical damping Coefficient,

$$C_c = 2m\omega_n$$

Damping Ratio:-

$$\xi = \frac{C}{C_c} = \frac{\text{Actual damping Coeff}}{\text{Critical damping Coeff}}$$

$$\xi = \frac{C}{2m\omega_n}$$

$\xi < 1 \rightarrow$  underdamping system

$\xi = 1 \rightarrow$  critical damping system

$\xi > 1 \rightarrow$  overdamping system.

Frequency of free damped vibration }  $f_d = \frac{\omega_d}{2\pi} = \frac{1}{2\pi} \sqrt{1 - \xi^2} \cdot \omega_n$

$$\omega_d = \sqrt{1 - \xi^2} \cdot \omega_n$$

Logarithmic decrement,

$$\delta = \frac{2\pi\xi}{\sqrt{1 - \xi^2}}, \quad \delta = \ln \left[ \frac{x_n}{x_{n+1}} \right]$$

system execute 'n' cycles.

$$\delta = \frac{1}{n} \ln \left[ \frac{x_0}{x_n} \right]$$

① A vibrating system consists of a mass of 8 kg, Spring of stiffness 5.6 N/mm and a dashpot of damping coefficient of 40 N/m/sec.

Find. (i) The critical damping coefficient.

(ii) The damping factor

(iii) The natural frequency of damped vibration

(iv) The logarithmic decrement.

(v) The ratio of two consecutive amplitudes

(vi) The number of cycles after which the original amplitude is reduced to 20 percent.

90  $m = 8 \text{ kg}, \quad S = 5.6 \text{ N/mm} = 5.6 \times 10^3 \text{ N/m}$

$C = 40 \text{ N/m/sec.}$

(i)  $C_c = 2m\omega_n = 2m\sqrt{\frac{S}{m}} = 2\sqrt{Sm}$   
 $= 422.32 \text{ N/m/sec.}$

~~Not correct~~

(ii) Damping factor,  $\xi = \frac{C}{C_c} = \frac{40}{422.32} = 0.0945$

(iii) Natural frequency of damped vibration  $f_d = \frac{1}{2\pi} \omega_d$

$\omega_d = \sqrt{1 - \xi^2} \omega_n = \sqrt{1 - 0.0945^2} \cdot \sqrt{\frac{S}{m}}$

$\omega_d = 26.34 \text{ rad/sec.}$

$f_d = 4.173 \text{ Hz}$

ⓐ Logarithmic decrement

$$t_d = \frac{2\pi}{\omega_d}$$

$$\begin{aligned}\delta &= \xi \omega_n t_d \\ &= \xi \omega_n \cdot \frac{2\pi}{\omega_d}\end{aligned}$$

$$\delta = \frac{2\pi \xi \times \cancel{\omega_n}}{\sqrt{1-\xi^2} \cdot \cancel{\omega_n}}$$

$$\boxed{\delta = \frac{2\pi \xi}{\sqrt{1-\xi^2}}}$$

$$\delta = \underline{\underline{0.596}}$$

ⓑ Ratio of two consecutive amplitudes.

$$\delta = \ln \left[ \frac{X_{n-1}}{X_n} \right]$$

$$0.596 = \ln \left[ \frac{X_{n-1}}{X_n} \right]$$

$$e^{0.56} = \frac{X_{n-1}}{X_n}$$

$$\boxed{\frac{X_{n-1}}{X_n} = 1.8156}$$

$$\delta = \ln \left[ \frac{X_{n-1}}{X_n} \right]$$

$$\frac{X_{n-1}}{X_n} = e^\delta$$

Ⓒ Number of cycles after  $[X_n = (X_0 \times 0.2)]$

$$n \delta = \ln \left[ \frac{X_0}{X_n} \right]$$

$$n [0.596] = \ln \left[ \frac{X_0}{0.2X_0} \right] = \ln [5].$$

$$\boxed{n = 2.7 \text{ cycles}}$$

- ② An instrument vibrates with a frequency of 1.24 Hz when there is no damping. When the damping is provided, the frequency of damped vibrations was observed to be 1.03 Hz. Find  
(1) Damping factor (15) The logarithmic decrement.

QD  $f_n = \frac{1}{2\pi} \omega_n = 1.24 \text{ Hz}$

$$f_d = \frac{1}{2\pi} \omega_d = 1.03 \text{ Hz.}$$

Sol

$$\omega_n = 1.24 \times 2 \times \pi = 7.791 \text{ rad/sec}$$

$$\omega_d = 1.03 \times 2 \times \pi = 6.472 \text{ rad/sec}$$

$$\omega_d = \sqrt{1 - \xi^2} \omega_n$$

$$6.472^2 = [1 - \xi^2] \times 7.791^2$$

$$\boxed{\xi = 0.556} \quad \text{Damping factor.}$$

Logarithmic decrement ( $\delta$ )

$$\delta = \frac{2\pi \xi}{\sqrt{1 - \xi^2}} = \frac{2\pi \times 0.556}{\sqrt{1 - 0.556^2}}$$

$$\delta = 4.21$$

③ A mass suspended from a helical spring vibrates in a viscous fluid medium whose resistance varies directly with the speed. It is observed that the frequency of damped vibration is 90 per min and the amplitude decreases to 20% of its initial value in one complete vibration. Find the frequency of the free undamped vibration of the system.

$$f_d = 90/\text{min} = 1.5 \text{ Hz.}$$

$$X_1 = 0.2 X_0$$

$$\frac{X_0}{X_1} = \frac{1}{0.2} = 5 //$$

$$\delta = \ln \left[ \frac{X_0}{X_1} \right] = \ln [5] = \underline{\underline{1.609}}$$

$$\delta = \frac{2\pi \xi}{\sqrt{1-\xi^2}}$$

$$1.609 = \frac{2\pi \xi}{\sqrt{1-\xi^2}} \Rightarrow \xi = \underline{\underline{0.247}}$$

$$f_d = \frac{1}{2\pi} \omega_d \Rightarrow 1.5 = \frac{1}{2\pi} \times \omega_d$$

$$\omega_d = \underline{\underline{9.42 \text{ rad/sec}}}$$

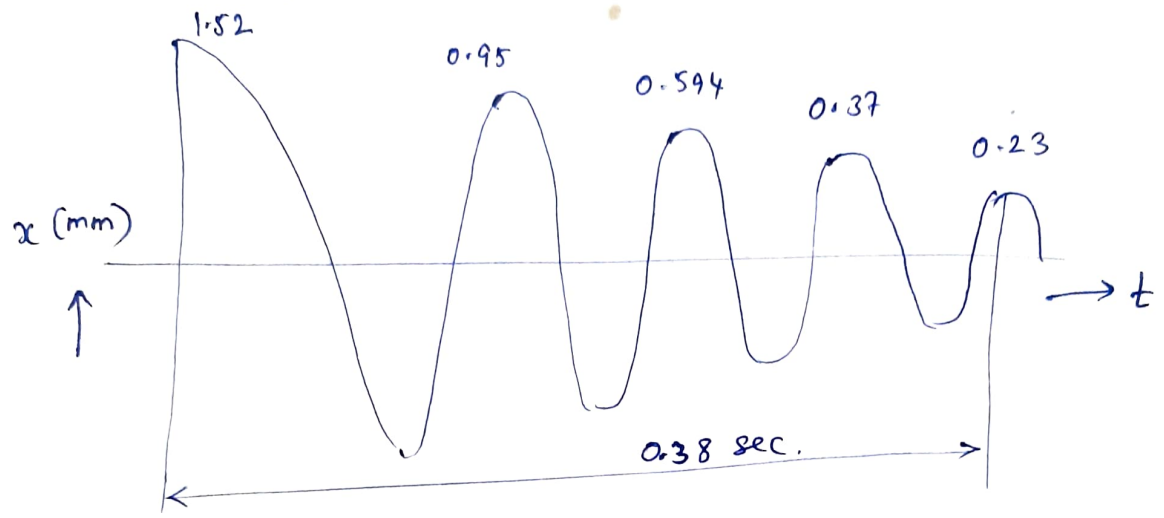
$$\omega_d = \sqrt{1-\xi^2} \omega_n.$$

$$\omega_n = \underline{\underline{9.72 \text{ rad/sec}}}$$

$$\therefore f_n = \frac{1}{2\pi} \omega_n = \underline{\underline{1.548 \text{ Hz.}}}$$



④ The machine has a mass of 200 kg. It is placed on two different isolators and the corresponding free vibration record is shown in Fig. Determine  
 (i) damping factor (ii) natural frequency of damped vibration (iii) natural frequency of undamped vibration, (iv) spring stiffness (v) critical damping coefficient, and (vi) damping coefficient.



$m = 200 \text{ kg}, X_0 = 1.52, X_1 = 0.95, X_2 = 0.594, X_3 = 0.37, X_4 = 0.23$

$\frac{X_0}{X_1} = \frac{X_1}{X_2} = \dots = 1.6$

$\delta = \ln \left[ \frac{X_0}{X_1} \right] \Rightarrow \delta = \ln(1.6) = \underline{0.47}$

(i)  $\delta = \frac{2\pi \xi}{\sqrt{1-\xi^2}} \Rightarrow \xi = \underline{0.0744}$

(ii)  $f_d = \frac{1}{2\pi} \omega_d$   
 $10.526 = \frac{1}{2\pi} \omega_d$

(ii)  $f_d = \text{no of cycles per sec}$   
 $= 4 / 0.38$   
 $= \underline{10.526 \text{ Hz}}$

$\omega_d = 66.14 \text{ rad/sec}$

$$(10) \quad f_n = \frac{1}{2\pi} \omega_n$$

$$f_n = \frac{1}{2\pi} \times 66.32$$

$$f_n = 10.56 \text{ Hz}$$

$$\omega_d = \sqrt{1 - \xi^2} \omega_n$$

$$\omega_n = 66.32 \text{ rad/sec}$$

(11) spring stiffness (S)

$$\omega_n = \sqrt{\frac{S}{m}}$$

$\rightarrow$

$$S = \omega_n^2 \times m$$

$$= 879668 \text{ N/m}$$

(12) Critical damping Coefficient (C)

$$~~879.668 \text{ N/m}~~$$

$$C_c = 2m\omega_n = 2 \times 200 \times 66.32$$

$$= 26528 \text{ N/m/see}$$

(13) damping Coefficient (C)

① A body of mass 50 kg is supported by an elastic structure of stiffness 10 kN/m. The motion of the body is controlled by a dashpot such that the amplitude of vibration decreases to one tenth of its original value after two complete vibrations. Determine

- (i) the damping ratio
- (ii) The damping force at 1 m/sec
- (iii) the natural frequency of <sup>damped</sup> vibration.

$m = 50 \text{ kg}$

$S = 10 \text{ kN/m} = 10 \times 10^3 \text{ N/m}$

$n = 2$

$X_2 = \frac{1}{10} X_0, \quad v = 1 \text{ m/sec}$

$$n \delta = \ln \left[ \frac{X_0}{X_n} \right] \Rightarrow 2 \delta = \ln \left[ \frac{X_0}{\frac{1}{10} X_0} \right]$$

$$\delta = 1.151$$

$$\delta = \frac{2\pi \xi}{\sqrt{1-\xi^2}} \Rightarrow \xi = 0.18$$

$$\xi = \frac{C}{C_c} \qquad C_c = 2m\omega_n$$

$$= 2m \sqrt{\frac{S}{m}}$$

$$C = C_c \xi = 2 \times 50 \times \sqrt{\frac{10 \times 10^3}{50}} \times 0.18$$

$$C = 254.56 \text{ N/m/sec}$$

$C = \frac{\text{Damping force}}{\text{velocity}}$

Damping force =  $C \times \text{velocity} = 254.56 \times 1$   
 $= 254.56 \text{ N}$

Natural frequency of damped vibration

$$f_d = \frac{1}{2\pi} \omega_d$$

$$\omega_d = \sqrt{1 - \xi^2} \omega_n = 13.91 \text{ rad/sec}$$

$$f_d = \frac{1}{2\pi} \times 13.91 = \underline{\underline{2.214 \text{ Hz}}}$$

② In a single degree damped vibrating system, the suspended mass of 3.75 kg makes 12 oscillations in 7 seconds when disturbed from its equilibrium position. The amplitude decreases to 0.33 of the initial value after 4 oscillations. determine.

- (i) The stiffness of the spring.
- (ii) The logarithmic decrement.
- (iii) The damping factor.
- (iv) damping coefficient.

$$m = 3.75 \text{ kg}, \quad N = 12, \quad t = 7 \text{ sec}, \quad X_4 = 0.33 X_0$$

$$f_n = \frac{12}{7} = \underline{\underline{1.71 \text{ Hz}}}$$

$$\omega_n = \frac{1}{2\pi} \omega_d \Rightarrow \omega_n = 10.77 \text{ rad/sec.}$$

$$(i) \quad \omega_n = \sqrt{\frac{s}{m}} \Rightarrow s = \underline{\underline{435.07 \text{ N/m}}}$$

$$(ii) \quad n\delta = \ln \left[ \frac{X_0}{X_n} \right] \Rightarrow 4\delta = \ln \left[ \frac{X_0}{X_4} \right]$$
$$4\delta = \ln \left[ \frac{X_0}{0.33X_0} \right]$$

$$\delta = \underline{\underline{0.277}}$$

$$\delta = \frac{2\pi \xi_f}{\sqrt{1-\xi_f^2}} \Rightarrow \xi_f = \underline{\underline{0.044}}$$

(M) damping coefficient,  $C =$

$$\xi = \frac{C}{C_c}$$

$$C_c = 2m\omega_n = \underline{\underline{\quad}}$$

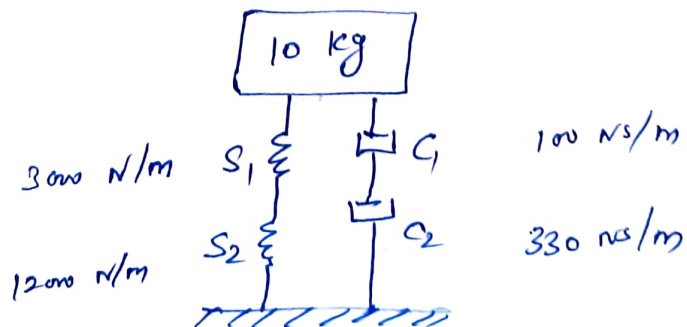
$$C = \xi C_c$$

$$= 0.044 \times 2 \times 3.75 \times 10^{-77}$$

$$C = 3.566 \text{ N/m/sec}$$

- ③ Between a solid mass of 10 kg and the floor are kept two slaps of Isolators, natural rubber and felt in series. The natural rubber slap has a stiffness of 3000 N/m and an equivalent viscous damping coefficient of 100 Nsec/m. The felt has a stiffness of 12000 N/m and equivalent viscous damping coefficient of 330 Nsec/m. Determine the undamped and the damped natural frequencies of the system.

$$m = 10 \text{ kg}$$



$$\frac{1}{89} = \frac{1}{S_1} + \frac{1}{S_2} \Rightarrow \# = 2400 \text{ N/m}$$

$$\frac{1}{C_g} = \frac{1}{C_1} + \frac{1}{C_2} \Rightarrow C_g = 76.744 \text{ Ns/m.}$$

Natural frequency of undamped system

$$f_n = \frac{1}{2\pi} \omega_n$$

$$f_n = 2.465 \text{ Hz}$$

$$\omega_n = \sqrt{\frac{S}{m}}$$

$$= \sqrt{\frac{2400}{10}}$$

$$= 15.49 \text{ rad/sec}$$

Natural frequency of damped system

$$f_n = \frac{1}{2\pi} \omega_d$$

$$\xi = \frac{C}{C_c}$$

$$\omega_d = \sqrt{1 - \xi^2} \omega_n$$

$$= 15 \text{ rad/sec}$$

$$f_n = \frac{1}{2\pi} \times 15$$

$$f_n = 2.388 \text{ Hz}$$

$$\omega_d = \sqrt{1 - \xi^2} \omega_n$$

$$\xi = \frac{C}{C_c}$$

$$\xi = \frac{76.744}{2m \omega_n}$$

$$= \frac{76.744}{2 \times 10 \times 15.49}$$

$$= 0.247$$